

## duomatic 80



## duomatic S



## duomatic 80

8.70



## duomatic S



## **Strickmusterheft für DUOMATIC 80, DUOMATIC S und DUOMATIC EB (Einbett)**

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Bei jedem Muster wird gesondert angegeben, ob es auf DUOMATIC 80, DUOMATIC S oder DUOMATIC EB (Einbett) gestrickt werden kann und ob Zubehör wie U70, U80 oder DECO dazu benötigt wird.

Die Musterbeschreibungen gehen davon aus, dass zu Beginn des Musters auf jeder Nadel in Arbeit eine Masche ist, das heisst, die Maschen müssen dort, wo es nötig ist, nach dem Bördchen oder einem 1:1- oder R/R-Anschlag dem Schema entsprechend umgehängt werden.

### **Abkürzungen:**

-  Versatzkurbel unten
-  Versatzkurbel oben
-  Versatzkurbel 9 Uhr
-  Schwarze Abstreifer
-  Orange (rote) Abstreifer
- 2 R** 2 Reihen stricken
- 4 R** 4 Reihen stricken
-  Eine Umdrehung der Versatzkurbel nach rechts
-  Zwei Umdrehungen der Versatzkurbel nach rechts
-  Eine Umdrehung der Versatzkurbel nach links
-  Vor Beginn des Musters hinteres Bett ganz nach rechts versetzen
-  Maschen von hinten nach vorne umhängen
-  Maschen von vorne nach hinten umhängen
-  U80 Schalterstellung
- col 1** Erste Farbe
- col 2** Zweite Farbe
-  Nur mit vorderem Schloss
-  Am Schluss diese Maschen auflösen

## Album de points pour DUOMATIC 80, DUOMATIC S et DUOMATIC EB (simple fonture)

Auprès de chaque illustration nous avons indiqué si ce dessin peut être réalisé avec DUOMATIC 80, DUOMATIC S ou DUOMATIC EB (simple fonture) et avec des accessoires comme U70, U80 ou DECO.

Pour avoir une maille sur chaque aiguille en travail, il faut transférer les mailles après le montage en côte bonneterie ou en côte 1:1.

### Abréviations:

-  Manivelle de chevalement en bas
-  Manivelle de chevalement en haut
-  Manivelle de chevalement 9 heures
-  Abaisseurs noirs
-  Abaisseurs orange (rouges)
- 2 R Tricoter 2 rangs
- 4 R Tricoter 4 rangs
- 1  Chevaler un tour de manivelle à droite
- 2  Chevaler deux tours de manivelle à droite
- 1  Chevaler un tour de manivelle à gauche
-  Avant de commencer, déplacer la fonture arrière tout à fait à droite
-  Transférer d'arrière à l'avant
-  Transférer d'avant à l'arrière
-  Position de la manette d'U 80
- col 1 Couleur 1
- col 2 Couleur 2
-  Travailler uniquement avec le chariot avant
- × A la fin défaire ces mailles

## Stitch Pattern Book for DUOMATIC 80, DUOMATIC S and DUOMATIC EB (single-bed)

You will notice that for each pattern we have indicated whether it can be knitted on the DUOMATIC 80, DUOMATIC S or DUOMATIC EB (single-bed), and whether an accessory like the U70, U80 or DECO is needed.

Our pattern descriptions require that before commencing a pattern, every needle in Working Position must carry a stitch. In other words, after knitting a border or after a tubular cast-on in 1:1 division or with all the needles, the stitches have to be transferred to correspond with the diagram.

### Abbreviations:

-  Racking handle down
-  Racking handle up
-  Racking handle in 9 o'clock position
-  Black strippers
-  Orange (red) strippers
- 2 R Knit 2 rows
- 4 R Knit 4 rows
- 1  Racking handle one full turn to the right
- 2  Racking handle two full turns to the right
- 1  Racking handle one full turn to the left
-  Rack back bed to the extreme right before commencing pattern
-  Transfer stitches from back to front
-  Transfer stitches from front to back
-  U 80 lever position
- col 1 First colour
- col 2 Second colour
-  With front lock alone
- × When finished, unravel these stitches

## Album dei punti per DUOMATIC 80, DUOMATIC S e DUOMATIC EB (1a frontura)

Accanto ad ogni illustrazione è indicato se il disegno può essere realizzato con DUOMATIC 80, DUOMATIC S o DUOMATIC EB (1a frontura) e con accessori come U70, U80 o DECO.

Per avere una maglia su ogni ago in lavoro bisogna trasferire le maglie dopo il montaggio in maglia unita o in costa 1:1.

### Abbreviazioni:

-  Manovella di spostamento in basso
-  Manovella di spostamento in alto
-  Manovella di spostamento 9 ore
-  Abbassatori neri
-  Abbassatori arancione (rossi)
- 2 R Lavorare 2 righe
- 4 R Lavorare 4 righe
-  Spostare di un giro di manovella a destra
-  Spostare di due giri di manovella a destra
-  Spostare di un giro di manovella a sinistra
-  Prima di iniziare spostare la frontura dietro completamente a destra
-  Trasferire dal dietro sul davanti
-  Trasferire dal davanti sul dietro
-  Posizione della levetta dell'U 80
- col 1 Colore 1
- col 2 Colore 2
-  Lavorare solo con il carrello davanti
- × Alla fine disfare queste maglie

## Album de puntos para DUOMATIC 80, DUOMATIC S y DUOMATIC EB (frontura simple)

En cada dibujo indicamos si puede ser tejido en DUOMATIC 80, DUOMATIC S o DUOMATIC EB (simple frontura) y si se necesitan accesorios como U70, U80 o DECO.

Las descripciones de los dibujos parten del hecho de que al comienzo del dibujo se encuentre un punto en cada ag en trabajo, es decir que los puntos deberán ser transferidos correspondientemente al esquema, siempre que sea necesario, después de un ribete en 1:1, un elástico o un montaje en jersey doble.

### Abreviaciones:

-  Palanca de raqueo abajo
-  Palanca de raqueo arriba
-  Palanca de raqueo 9 horas
-  Abrazaderas negras
-  Abrazaderas anaranjadas (rojas)
- 2 R Tejer 2 pasadas
- 4 R Tejer 4 pasadas
-  Una vuelta de la palanca de raqueo hacia la derecha
-  Dos vueltas de la palanca de raqueo hacia la derecha
-  Una vuelta de la palanca de raqueo hacia la izquierda
-  Antes de comenzar el dibujo, desplazar la cama trasera completamente hacia la derecha
-  Transferir los puntos de detrás hacia delante
-  Transferir los puntos de delante hacia atrás
-  U 80 posición del interruptor
- col 1 Primer color
- col 2 Segundo color
-  Sólo con carro delantero
- × Al final desttejer estos puntos

## Album de Pontos para a DUOMATIC 80, DUOMATIC S e DUOMATIC EB (leito simples)

Junto a cada ilustração, encontra-se a indicação, se o desenho pode ser executado com a DUOMATIC 80, DUOMATIC S ou DUOMATIC EB (leito simples) e com os acessórios como U70, U80 ou DECO.

Para poder ter uma malha em cada agulha em posição de trabalho, é necessário transferir as malhas depois de ter feito a montagem do jersey ou canelado 1:1.

### Abreviaturas:

-  Manivela de desnivelamento da agulha em baixo
-  Manivela de desnivelamento da agulha ao alto
-  Manivela de desnivelamento da agulha na posição do ponteiro do relógio nas 9 horas
-  Abaixadores pretos
-  Abaixadores laranja (encarnados)
- 2 R Tricotar duas carreiras
- 4 R Tricotar 4 carreiras
-  Dar uma volta de manivela para a direita
-  Dar duas voltas de manivela para a direita
-  Dar uma volta de manivela para a esquerda
-  Antes de começar, deslocar o leito de trás todo para a direita
-  Transferir as malhas de trás para a frente
-  Transferir as malhas da frente para trás
-  Posição de manipulo do U80
- col 1 Côr 1
- col 2 Côr 2
-  Trabalhar unicamente com o carro da frente
-  No fim, desfazer estas malhas

## Modellenboek voor DUOMATIC 80, DUOMATIC S en DUOMATIC EB (enkelbed)

Bij ieder patroon wordt afzonderlijk aangegeven of het op DUOMATIC80, DUOMATICS of DUOMATIC EB (enkelbed) kan worden gebreid en of hulpslukken nodig zijn zoals U70 slot, U80 slot of DECO.

Bij de patroonbeschrijving, wordt er van uitgegaan, dat er bij het begin van het patroon op iedere in werking zijnde naald een steek hangt d.w.z., dat de steken daar waar het nodig is, na het bordje of een 1:1 of R/R opzet moeten worden verhangen overeenkomstig het schema.

### Afkortingen:

-  Verzetsslinger onder
-  Verzetsslinger boven
-  Verzetsslinger 9 uur
-  Zwarte afstrijker
-  Oranje (rode) afstrijker
- 2 R 2 Toeren breien
- 4 R 4 Toeren breien
-  Een hele slag met de verzetsslinger naar rechts
-  Twee hele slagen met de verzetsslinger naar rechts
-  Een hele slag met de verzetsslinger naar links
-  Voor de aanvang van het patroon, achterste bed geheel naar rechts verzetten
-  Steken van achter naar voor overhangen
-  Steken van voor naar achter overhangen
-  U80 schakelpositie
- col 1 Eerste kleur
- col 2 Tweede kleur
-  Alleen met voorslot
-  Aan het eind deze steken uithalen

## Neulemallilehti DUOMATIC 80:lle, DUOMATIC S:lle ja yksitaso DUOMATIC:lle

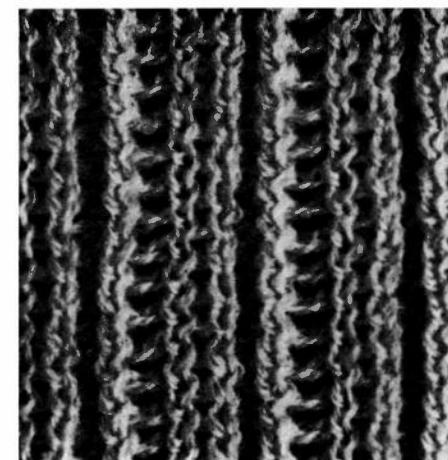
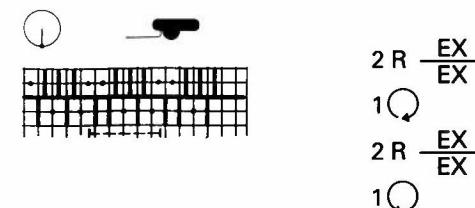
Jokaisessa mallissa mainitaan erityisesti, voidaan se neuloa DUOMATIC 80:llä, DUOMATIC S:llä tai yksitasoisella DUOMATIC:lla, ja tarvitaanko lisälaitteita, kuten U70:tä, U80:tä tai DECOA.

Mallien ohjeet perustuvat siihen, että mallikuvion alussa on jokaisella neulalla silmukka, mikä tarkoittaa, että silmukat täyttyy tarpeen tullen reunuksessa, resorin tai kaikkien neulojen resorin jälkeen siirtää mallin vaatimalle jaolle.

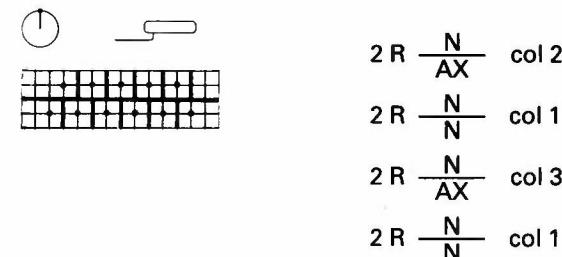
Lyhennyksiä:

-  Venkausveivi alhaalla
-  Venkausveivi ylhäällä
-  Venkausveivi luo 9:ssä
-  Mustat alas painimet
-  Oranssit (pun.) alas painimet
- 2 R** Neulo 2 kerrostaa
- 4 R** Neulo 4 kerrostaa
-  Venkaus 1 kierros oikealle
-  Venkaus 2 kierros oikealle
-  Venkaus 1 kierros vasemmalle
-  Mallin alussa pitää takataso vengata äärimmäisen oikealle
-  Silmukat siirretään takatasolta eteen
-  Silmukat siirretään etutasolta taakse
-  U 80 kytkinasento
- col 1** 1. väri
- col 2** 2. väri
-  Vain etulukolla
-  Lopuksi irroitetaan nämä silmukat

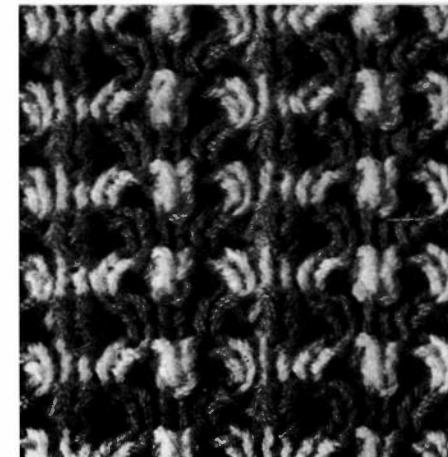
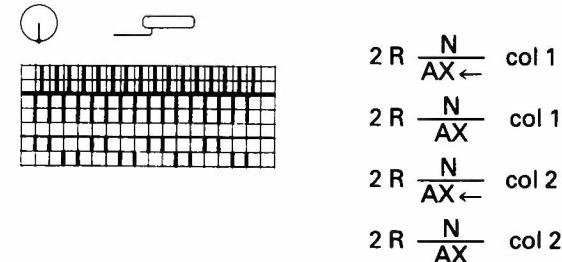
## DUOMATIC 80/S

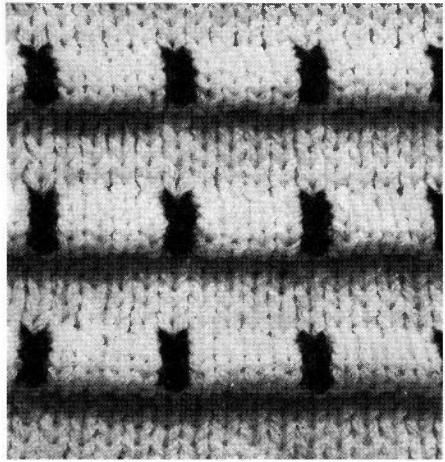


## DUOMATIC 80/S

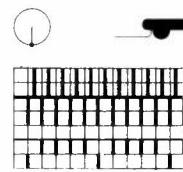


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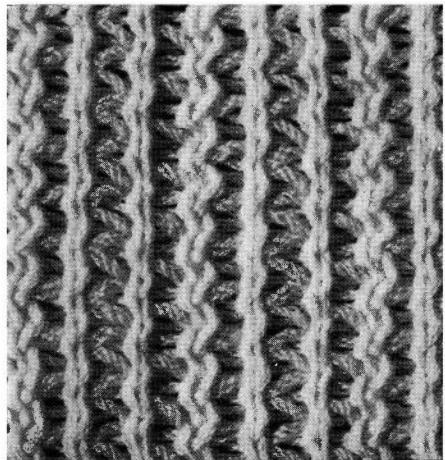




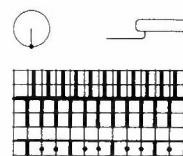
## DUOMATIC 80/S



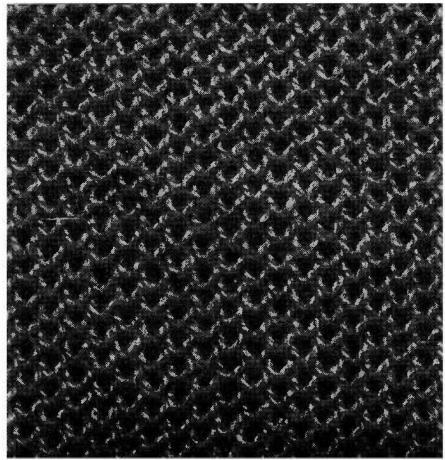
6 R  $\frac{N}{N}$  col 1  
2 R  $\frac{GX}{BX}$  col 1  
 $2 \times$  [ 2 R  $\frac{GX}{BX \leftarrow}$  col 2  
2 R  $\frac{GX}{BX \leftarrow}$  col 1 ]



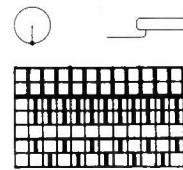
## DUOMATIC 80/S



2 R  $\frac{N}{FX}$   
1 Q  
2 R  $\frac{N}{FX}$   
1 Q

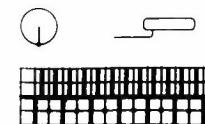


## DUOMATIC 80/S



$\frac{CX}{BX \leftarrow}$

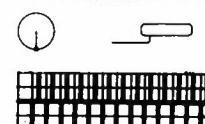
## DUOMATIC 80/S



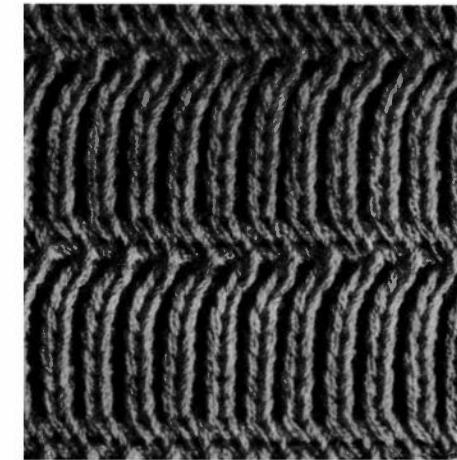
2 R  $\frac{N}{EX}$   
1 Q  
2 R  $\frac{N}{EX}$   
1 Q



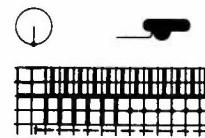
## DUOMATIC 80/S



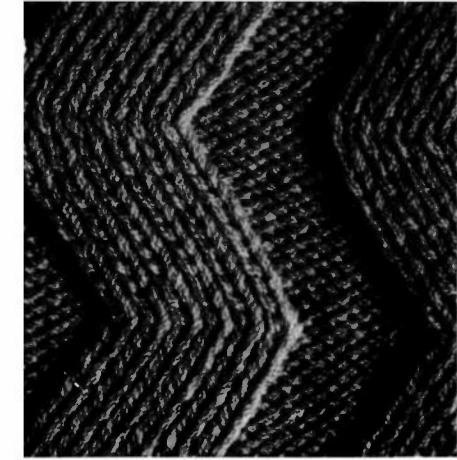
$2 \times$  [ 2 R  $\frac{EX}{N}$   
1 Q ]  
 $2 \times$  [ 2 R  $\frac{EX}{N}$   
1 Q ]  
12 R  $\frac{EX}{N}$

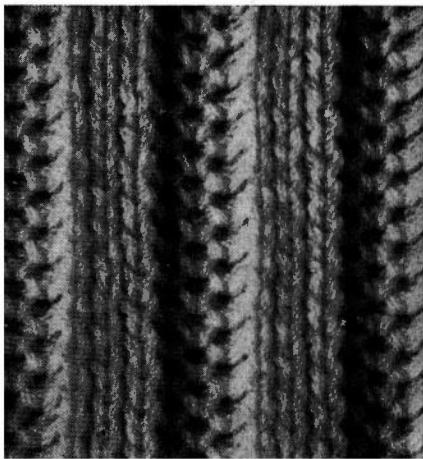


## DUOMATIC 80/S

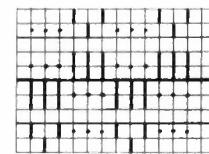


3310123  
6x [ 2 R  $\frac{N}{N}$   
1 Q ]  
6x [ 2 R  $\frac{N}{N}$   
1 Q ]

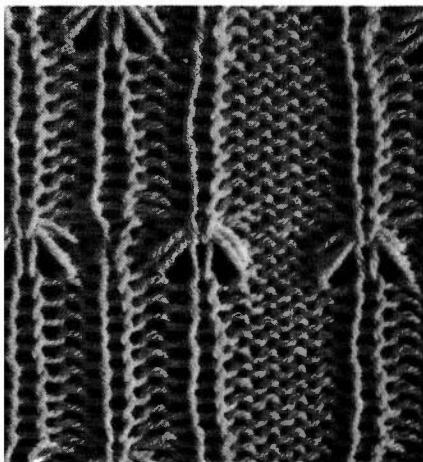




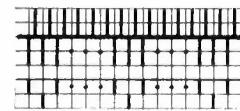
### DUOMATIC 80



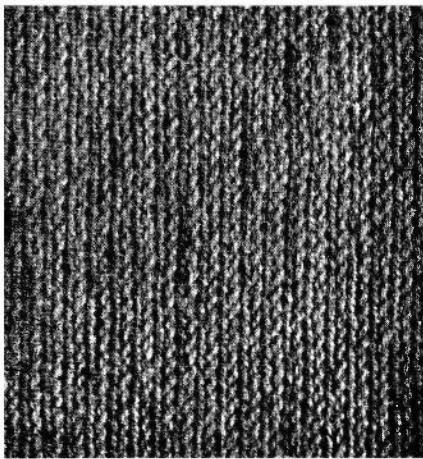
AX ←  
AX ←



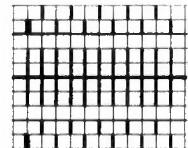
### DUOMATIC 80/S



10 R  $\frac{N}{N}$   
2 R  $\frac{N}{AX \leftarrow}$   
2 R  $\frac{N}{AX}$



### DUOMATIC 80

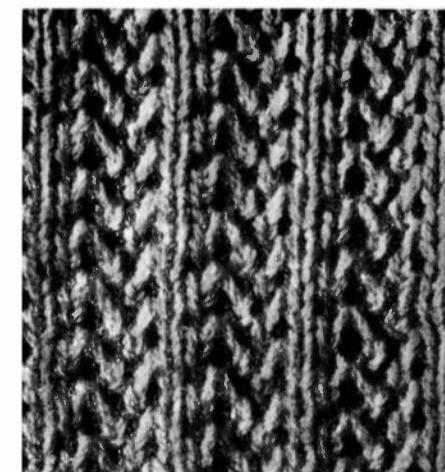


BX ↔  
BX ↔

### DUOMATIC 80/S



2 R  $\frac{N}{AX \leftarrow}$   
1 Ⓛ  
2 R  $\frac{N}{AX \leftarrow}$   
1 Ⓛ



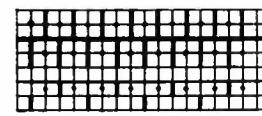
### DUOMATIC 80/S/EB



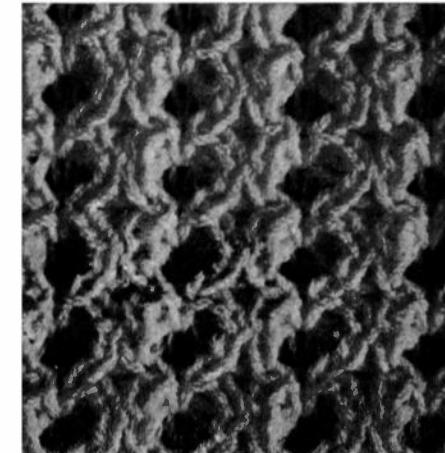
4 R  $\frac{GX}{N}$  col 1  
2 R  $\frac{GX}{AX \leftarrow}$  col 2

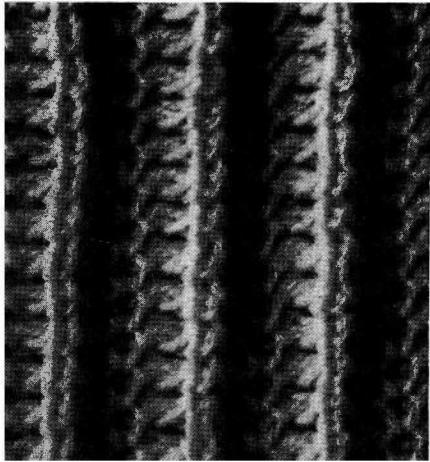


### DUOMATIC 80/S

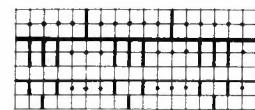


4 R  $\frac{N}{AX \leftarrow}$   
4 R  $\frac{N}{AX}$

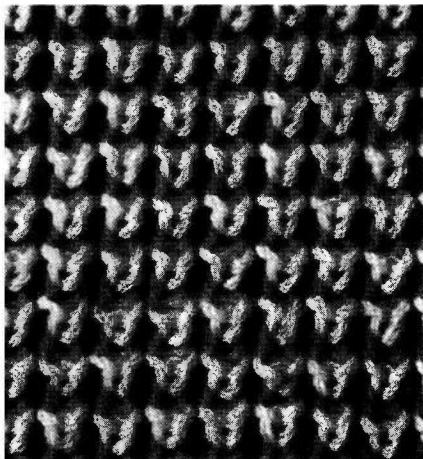




## DUOMATIC 80/S



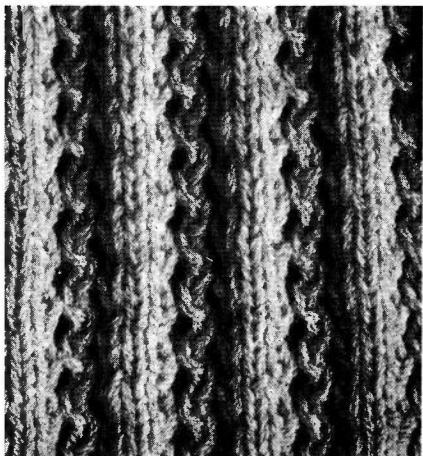
N  
AX ←



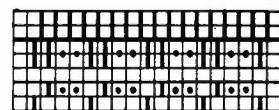
## DUOMATIC 80/S



2 R N  
AX ← col 1  
2 R N  
AX ← col 2

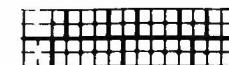


## DUOMATIC 80/S

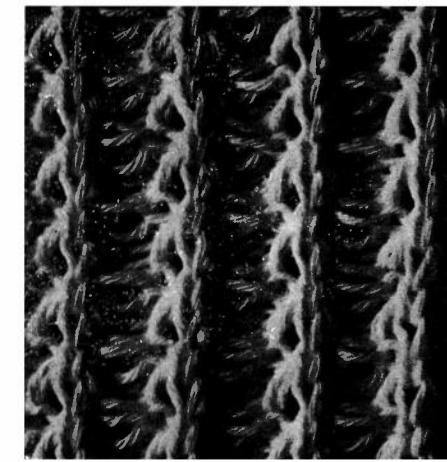


N  
AX ←

## DUOMATIC 80/S



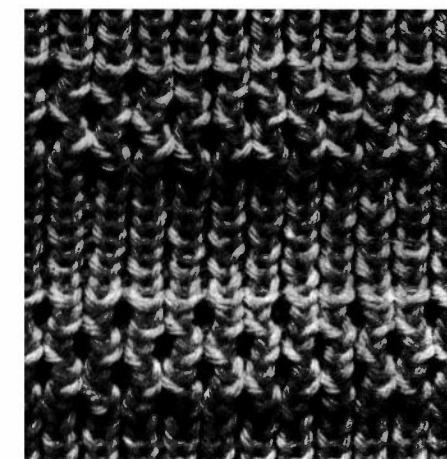
4 R N  
AX  
2 R N  
N



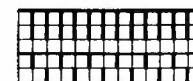
## DUOMATIC 80/S



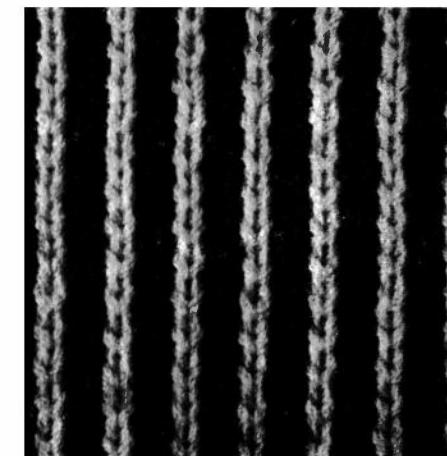
8 R N  
AX ←  
8 R N  
N

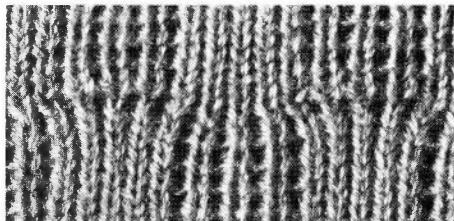


## DUOMATIC 80/S/EB

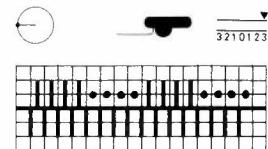


2 R GX  
AX ← col 1  
2 R GX  
AX ← col 2

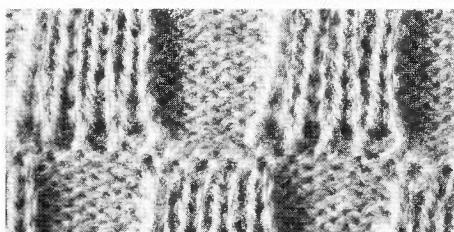




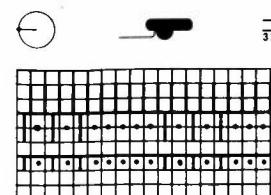
### DUOMATIC 80/S U70/80



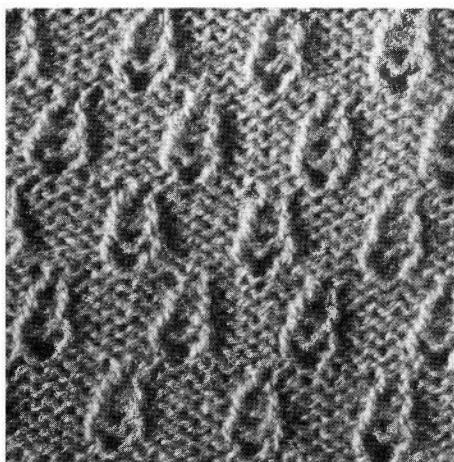
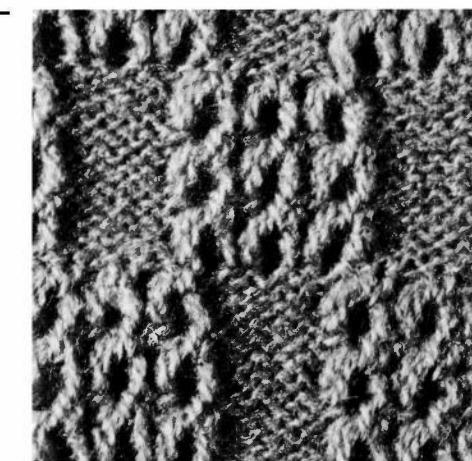
10 R CX  
↓ 4  
4 Q  
10 R CX  
↓ 4  
4 Q



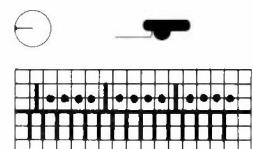
### DUOMATIC 80/S U70/80



3x [ 4 R N AX →  
↓ 4  
5 Q  
3x [ 4 R N AX →  
↓ 4  
5 Q

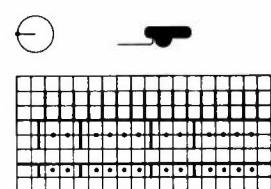


### DUOMATIC 80/S U70/80

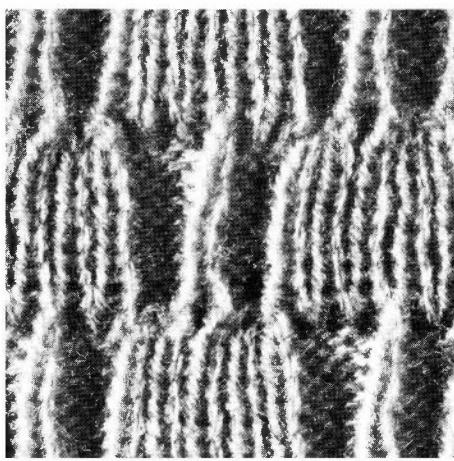
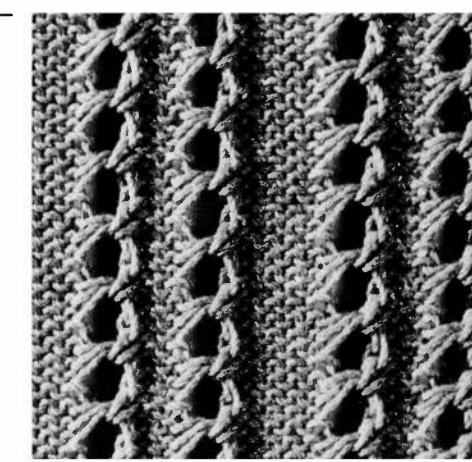


6 R CX  
↓ 4  
2 Q  
6 R CX  
↓ 4  
2 Q

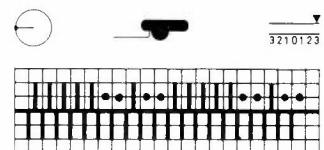
### DUOMATIC 80/S U70/80



4 R N AX →  
↓ 4

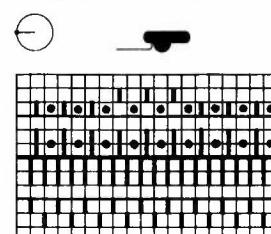


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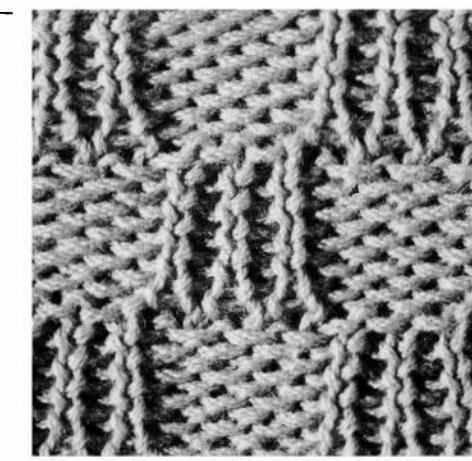


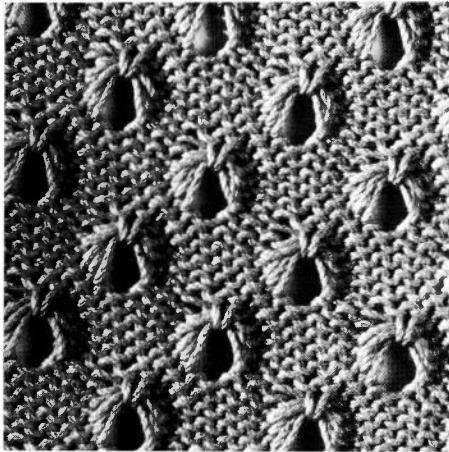
10 R N N  
↓ 4  
5 Q  
10 R N N  
↓ 4  
5 Q

### DUOMATIC 80 U70/80

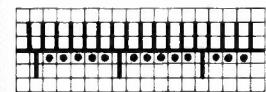


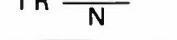
2 R BX ← BX ↔  
8 R BX BX ↔  
↓ 4



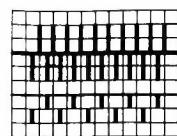


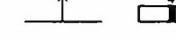
## DUOMATIC 80/S U70/80

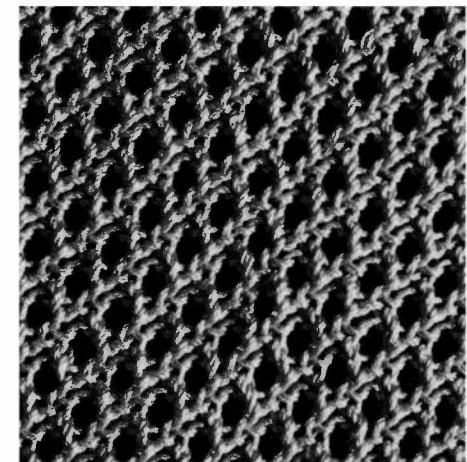


1 R  $\frac{N}{N}$   
4 R  $\frac{N}{AX}$   
1 R  $\frac{N}{N}$   
  
3   
1 R  $\frac{N}{N}$   
4 R  $\frac{N}{AX}$   
1 R  $\frac{N}{N}$   
  
3 

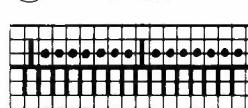
## DUOMATIC 80/S U70/80



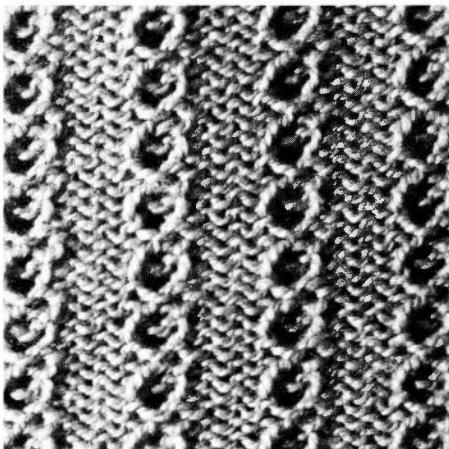
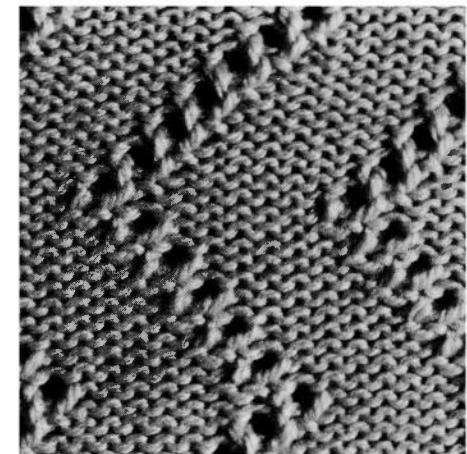
2 R  $\frac{N}{BX \leftarrow}$   




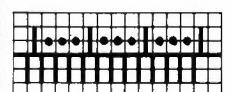
## DUOMATIC 80/S U70/80



3210123  
6x  $\begin{cases} 2 R & N \\ \downarrow & \\ 1 & \circ \end{cases}$   
6x  $\begin{cases} 2 R & N \\ \downarrow & \\ 1 & \circ \end{cases}$

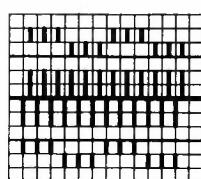


## DUOMATIC 80/S U70/80

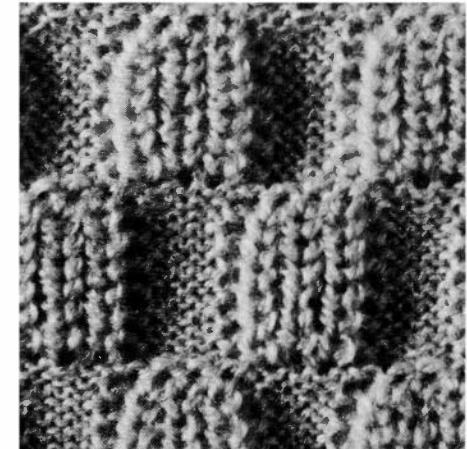


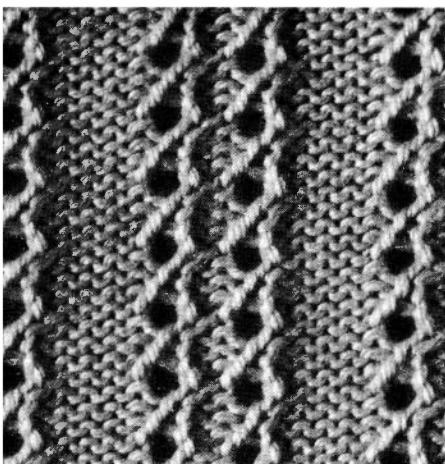
4 R  $\frac{CX}{N}$   


## DUOMATIC 80 U70/80

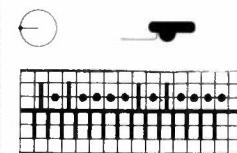


2 R  $\frac{BX \leftarrow}{FX \leftarrow}$   
10 R  $\frac{BX}{FX}$   

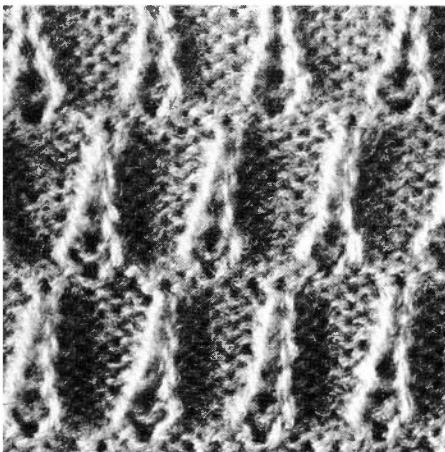





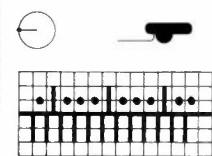
### DUOMATIC 80/S U70/80



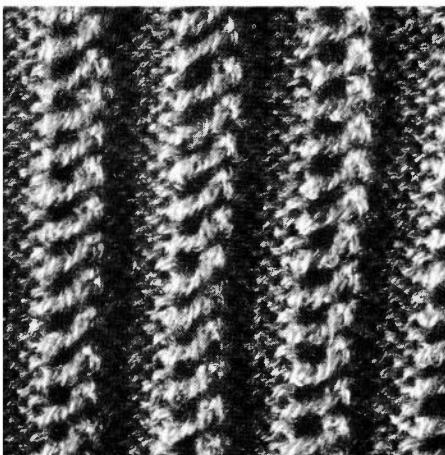
4 R  $\frac{N}{N}$   
↓ 4



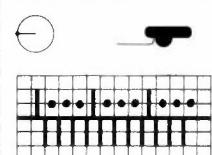
### DUOMATIC 80/S U70/80



10 R  $\frac{CX}{N}$   
↓ 4  
2 Q  
10 R  $\frac{CX}{N}$   
↓ 4  
2 Q

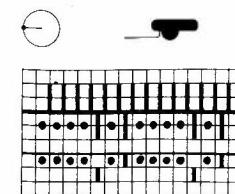


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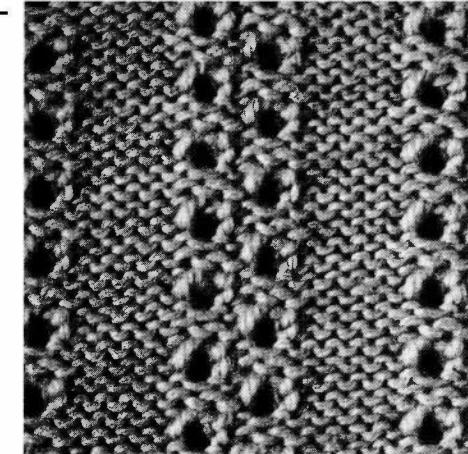


2 R  $\frac{N}{N}$   
↓ 4

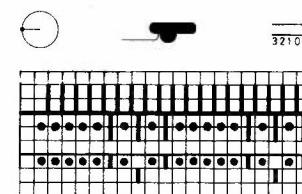
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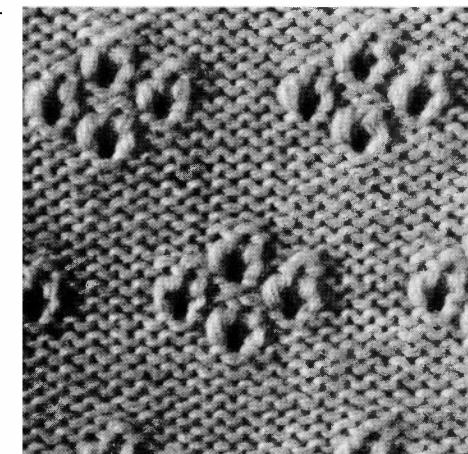
2 R  $\frac{N}{BX \leftarrow}$   
↑ 4



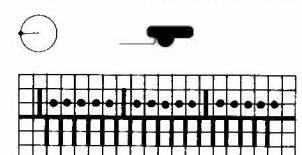
### DUOMATIC 80/S U70/80



3x [ 2 R  $\frac{N}{BX \leftarrow}$   
↓ 4  
5 Q  
6 R  $\frac{N}{GX \leftarrow}$   
3x [ 2 R  $\frac{N}{BX \leftarrow}$   
↓ 4  
5 Q  
6 R  $\frac{N}{GX \leftarrow}$



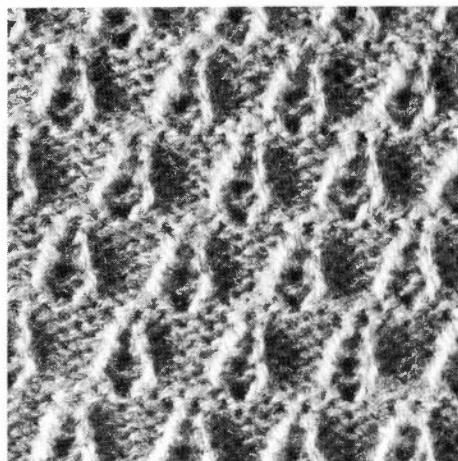
### DUOMATIC 80/S U70/80



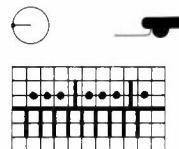
5x [ 2 R  $\frac{N}{N}$   
↓ 4  
3 Q  
5x [ 2 R  $\frac{N}{N}$   
↓ 4  
3 Q



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Abreviaturas, ver página 6  
Lyhennykset katsosivulta 8

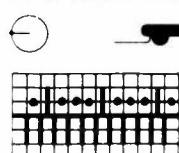


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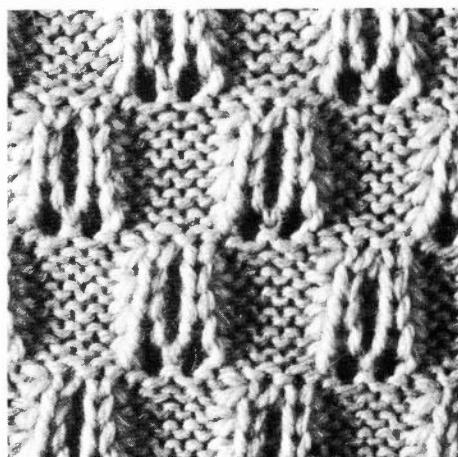
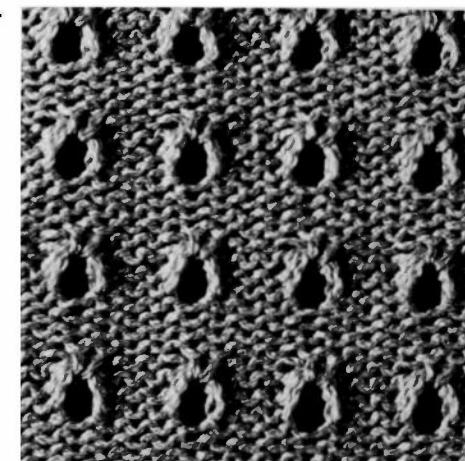


6 R CX  
↓ 4  
2 C  
6 R CX  
↓ 4  
2 C

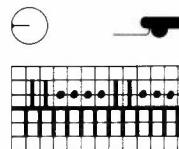
### DUOMATIC 80/S U70/80



1 R N  
2 R AX  
1 R N  
↓ 4  
6 R GX

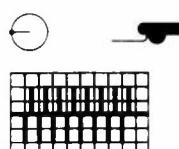


### DUOMATIC 80/S U70/80

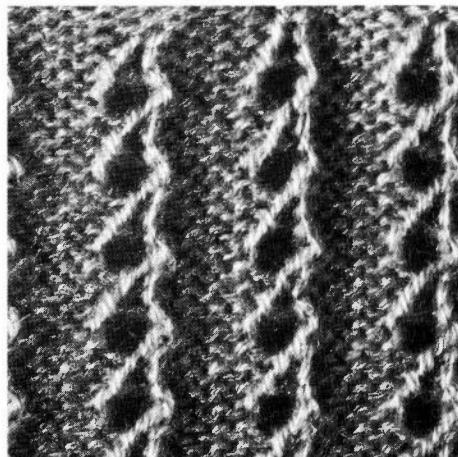
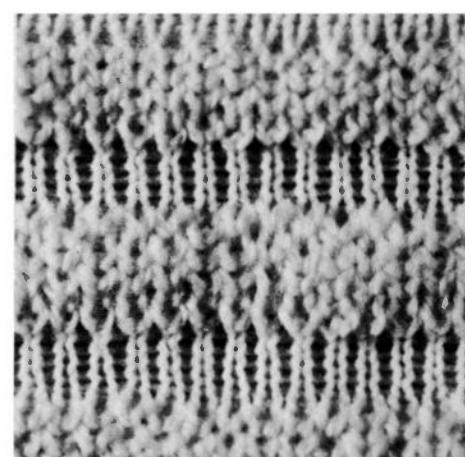


8 R EX  
↓ 4  
3 C  
8 R EX  
↓ 4  
3 C

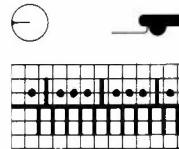
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8 R EX  
↓ 4  
6 R GX

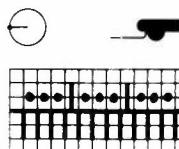


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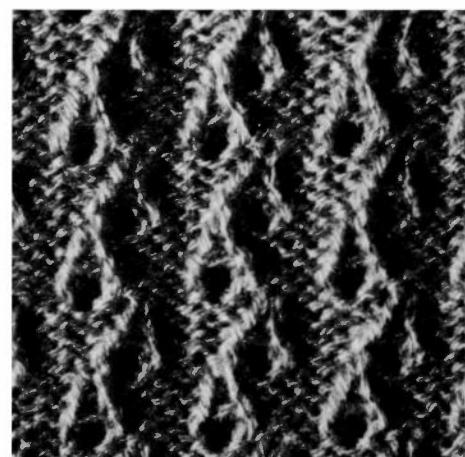


4 R N  
↓ 4

### DUOMATIC 80/S U70/80



4 R N  
↓ 4  
1 C  
4 R N  
↓ 4  
1 C

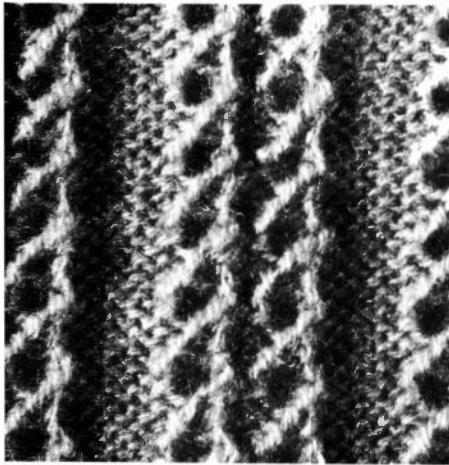


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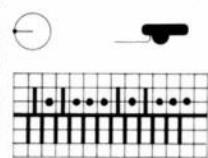
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Abbreviazioni vedi pag. 4

Abreviaciones véase pág. 5  
Afkortingen blz. 7

Abreviaturas, ver página 6  
Lyhennyset katso sivulta 8



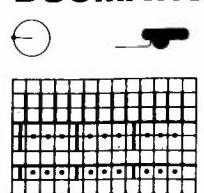
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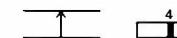


4 R  $\frac{N}{N}$   

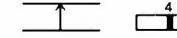

4

## DUOMATIC 80/S U70/80

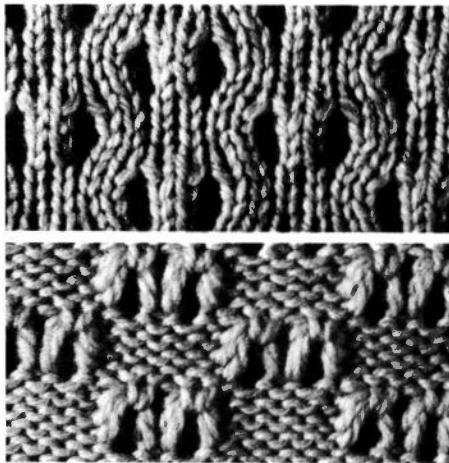
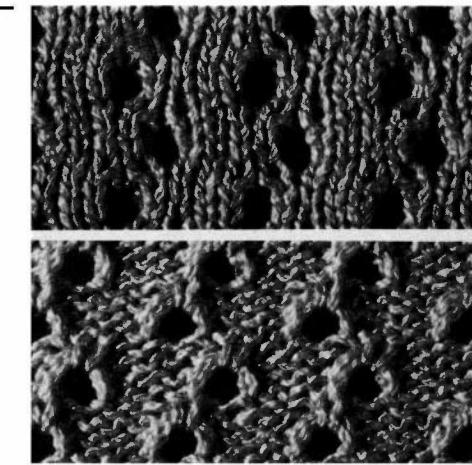


4 R  $\frac{N}{AX \rightarrow}$   


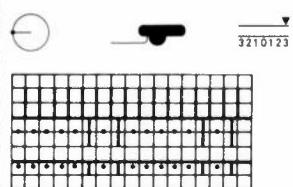
1 Q

4 R  $\frac{N}{AX \rightarrow}$   


1 Q



## DUOMATIC 80/S U70/80

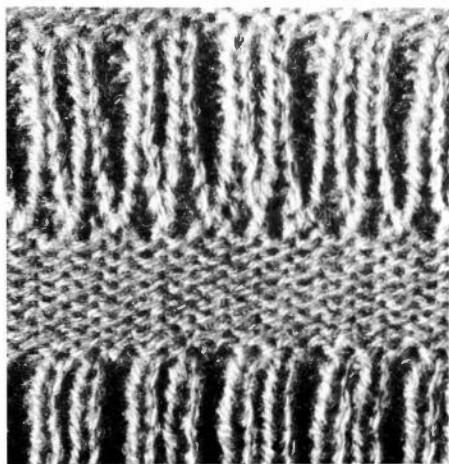
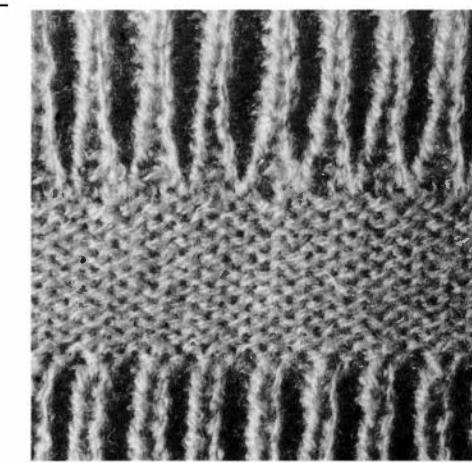


4 R  $\frac{N}{AX \rightarrow}$   

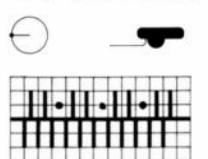

4 Q

4 R  $\frac{N}{AX \rightarrow}$   


4 Q



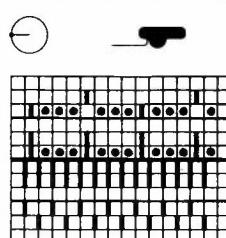
## DUOMATIC 80/S U70/80



8 R  $\frac{N}{N}$   


6 R  $\frac{GX}{N}$

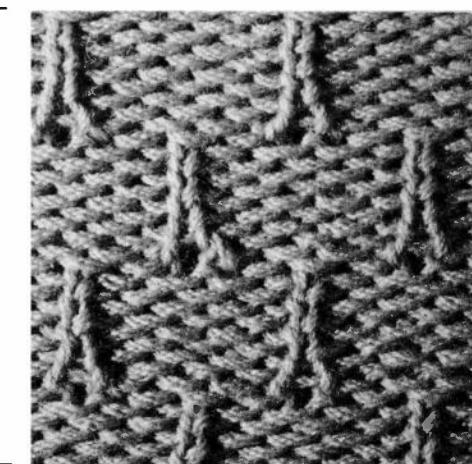
## DUOMATIC 80 U70/80

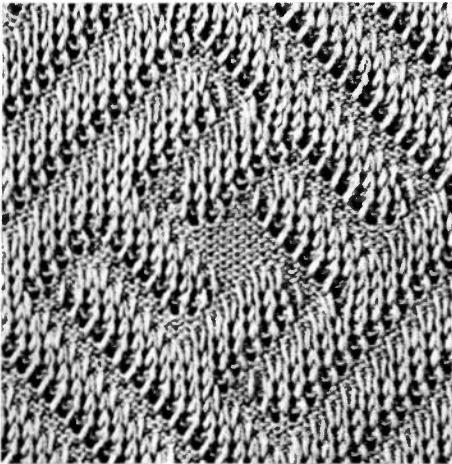


2 R  $\frac{BX \leftarrow}{BX \leftrightarrow}$

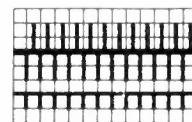
8 R  $\frac{BX}{BX \leftrightarrow}$   


4



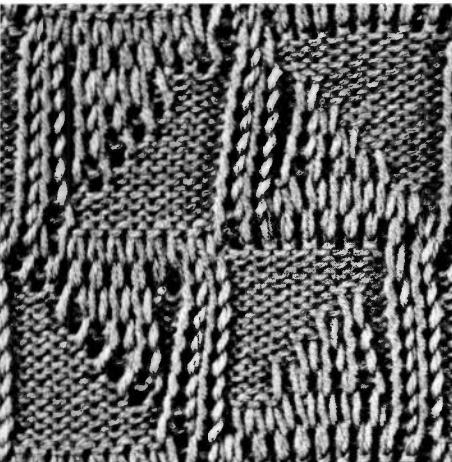


### DUOMATIC 80/S DECO U80

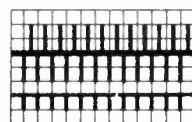


DECO 76

2 R  $\frac{N}{HX \rightarrow}$   
↑ 5

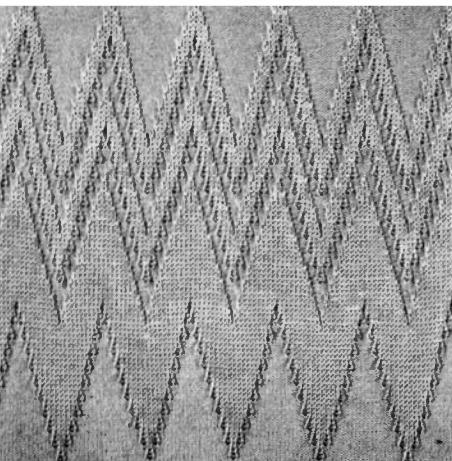


### DUOMATIC 80/S DECO U80

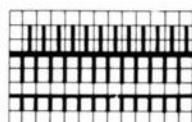


DECO 88

2 R  $\frac{N}{HX \rightarrow}$   
↑ 5



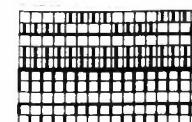
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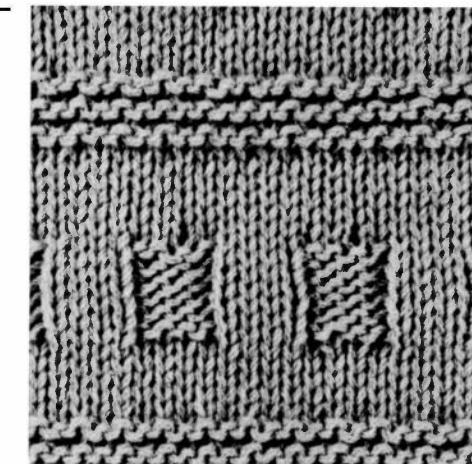
DECO 36

2 R  $\frac{N}{HX \rightarrow}$   
↑ 5

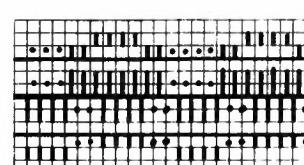
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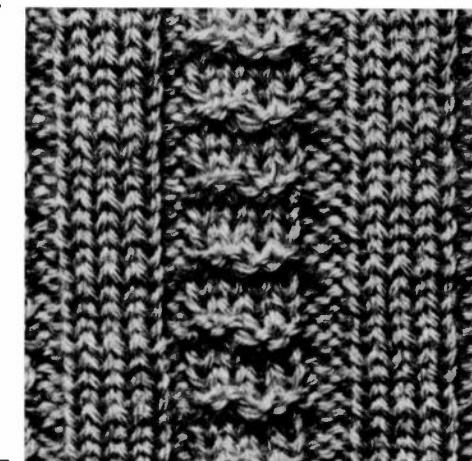
3x  
[  
1 R  $\frac{CX}{CX}$   
↑ 3  
1 R  $\frac{CX}{CX}$   
↓ 3  
]  
6 R  $\frac{GX}{N}$   
↑ 1  
1 R  $\frac{BX \leftarrow}{BX \leftarrow}$   
5 R  $\frac{BX}{BX}$   
↓ 1  
6 R  $\frac{GX}{N}$

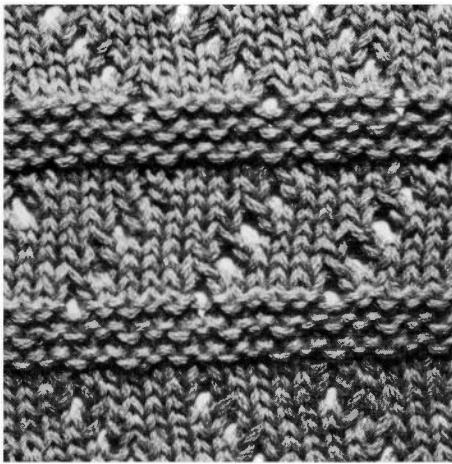


### DUOMATIC 80 U80



↑ 1  
1 R  $\frac{N \leftrightarrow}{BX \leftrightarrow}$   
↓ 1  
1 R  $\frac{BX \leftrightarrow}{N \leftrightarrow}$   
2 R  $\frac{BX}{N}$

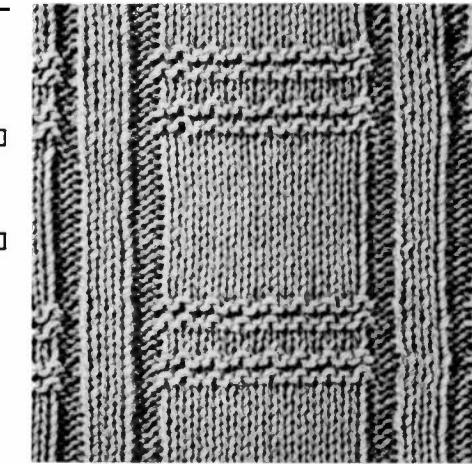
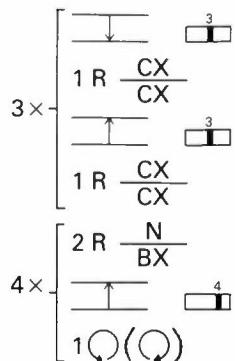
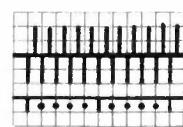




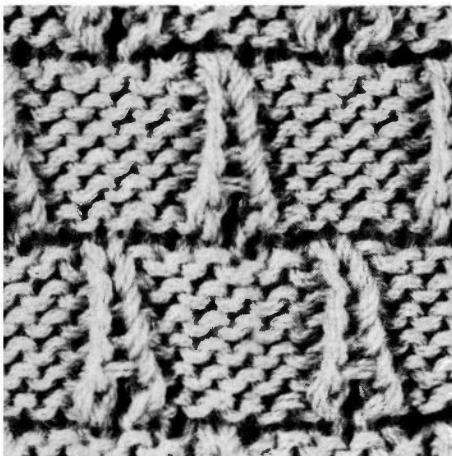
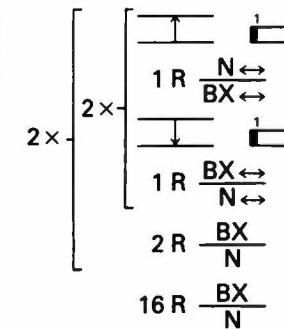
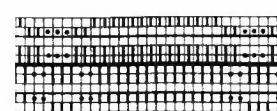
## DUOMATIC 80/S U80



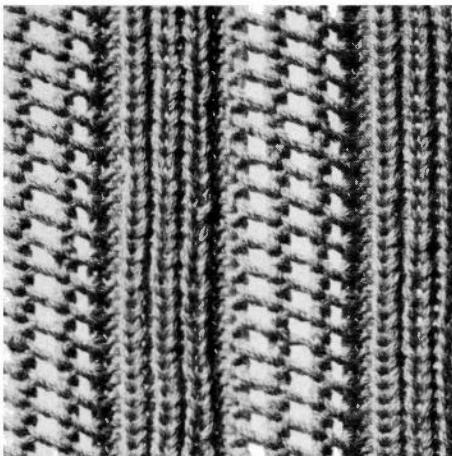
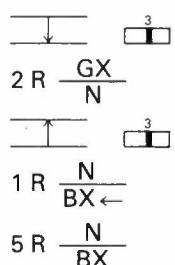
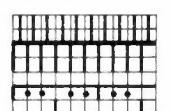
3210123



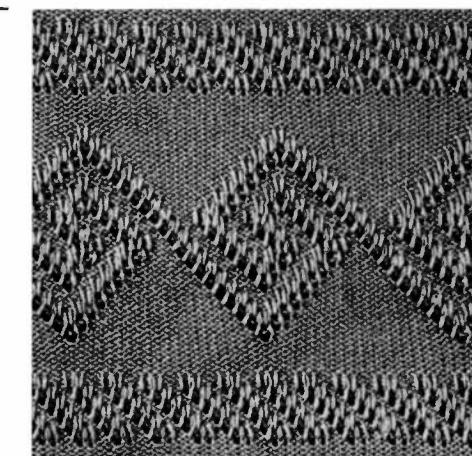
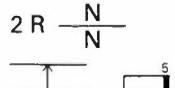
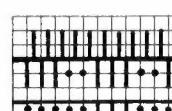
## DUOMATIC 80 U80



## DUOMATIC 80/S U80



## DUOMATIC 80/S U80

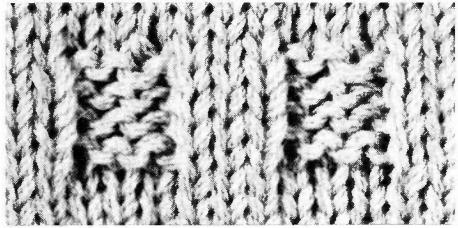


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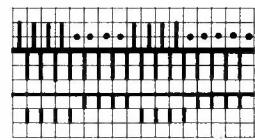
Abréviations, voir page 2  
Abbreviazioni vedi pag. 4

Abreviaciones véase pág. 5  
Afkortingen blz. 7

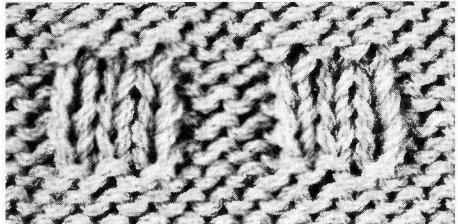
Abreviaturas, ver página 6  
Lyhennykset katso sivulta 8



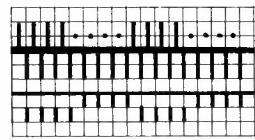
## DUOMATIC 80/S U80



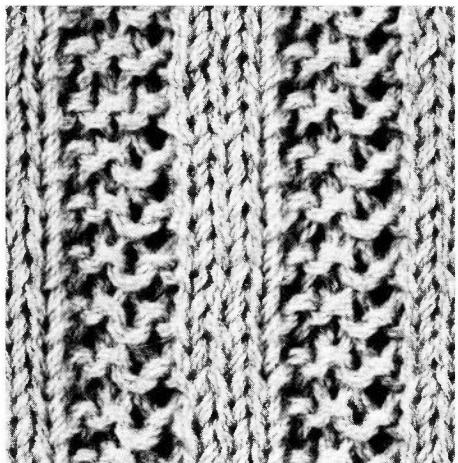
3 R    GX  
N  
1 R    GX  
N↔  
1 R    N  
BX↔  
3 R    N  
BX



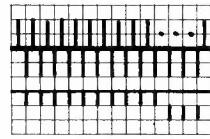
## DUOMATIC 80/S U80



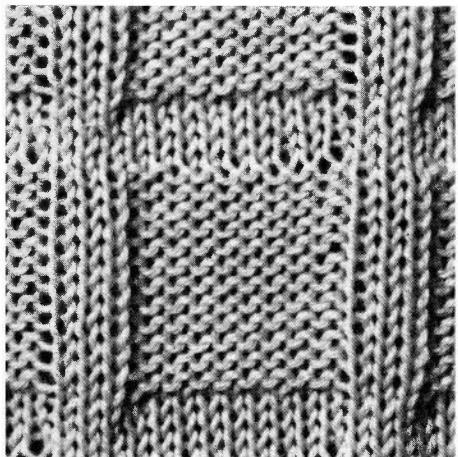
1 R    CX  
N↔  
1 R    CX  
BX↔  
1 R    N  
BX



## DUOMATIC 80/S U80



1 R    N  
BX↔  
11 R    N  
BX  
3 R    GX  
N  
1 R    GX  
N↔



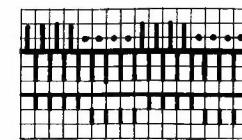
Abkürzungen siehe Seite 1  
Abbreviations see page 3

Abréviations, voir page 2  
Abbreviazioni vedi pag. 4

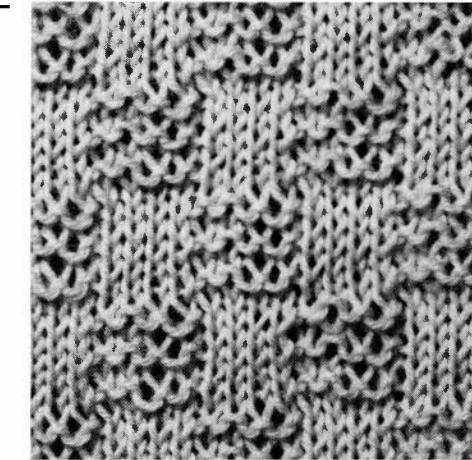
## DUOMATIC 80/S U80



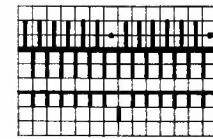
3210123



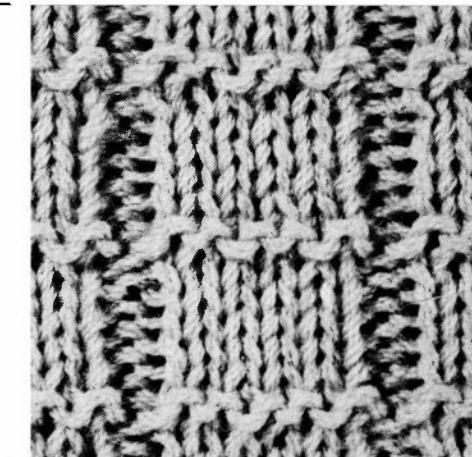
1 R    CX  
N  
1 R    CX  
BX↔  
1 R    N  
BX↔  
2×  
1 R    CX  
N↔  
1 R    CX  
BX↔  
1 R    N  
BX↔  
4×○  
1 R    CX  
N  
1 R    CX  
BX↔  
1 R    N  
BX↔  
2×  
1 R    CX  
N↔  
1 R    CX  
BX↔  
1 R    N  
BX↔  
4×○



## DUOMATIC 80/S U80

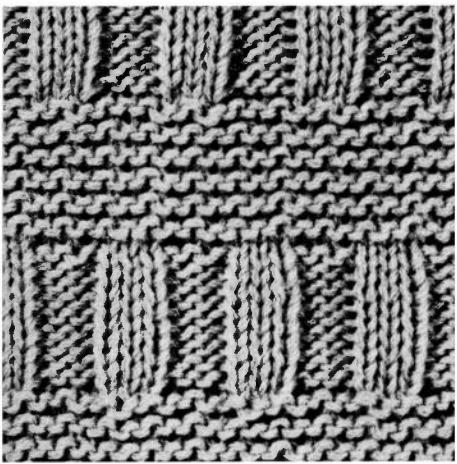


1 R    N  
BX↔  
4 R    N  
BX  
1 R    GX  
N↔

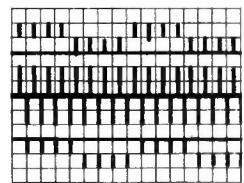


Abreviaciones véase pág. 5  
Afkortingen blz. 7

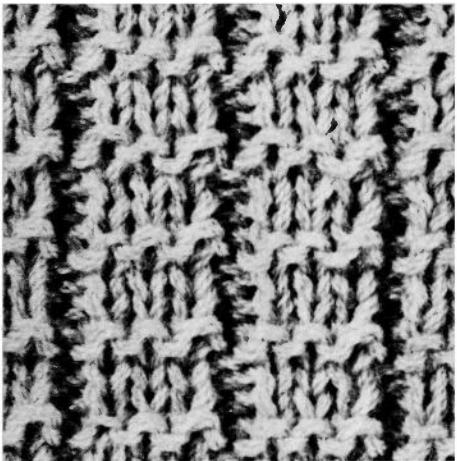
Abreviaturas, ver página 6  
Lyhennykset katso sivulta 8



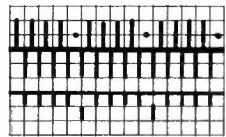
## DUOMATIC 80 U80



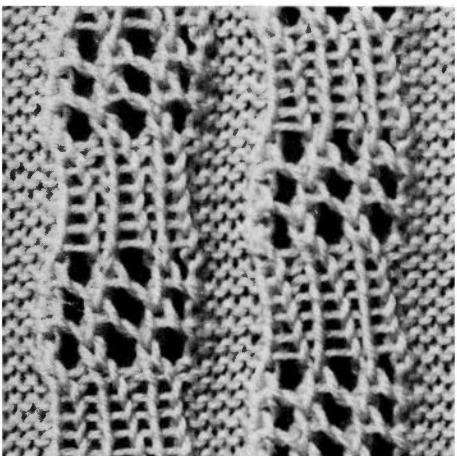
6 × [ 1 R CX  
1 R CX  
1 R CX  
1 R BX ←  
9 R BX ]



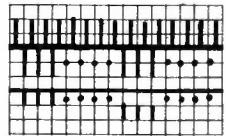
## DUOMATIC 80/S U80



1 R N BX ←  
2 R N BX  
1 R GX N ↔

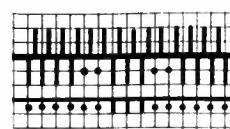


## DUOMATIC 80/S U80



2 R N N ↔  
2 × [ 2 R N N ]

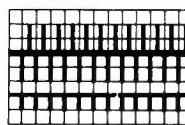
## DUOMATIC 80/S U80



6 × [ 2 R N CX  
1 × Q  
2 R N CX  
1 × Q ]



## DUOMATIC 80/S DECO U80

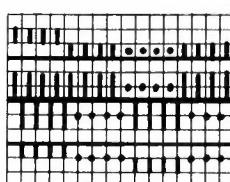


2 R N HX →  
1 ↑ 5

DECO 79



## DUOMATIC 80 U80

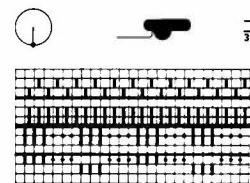


1 ↑ 1  
1 R N ← BX ←  
3 R N BX  
1 ↓ 1  
1 R BX ← N ←  
3 R BX N



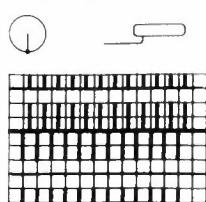


## DUOMATIC 80

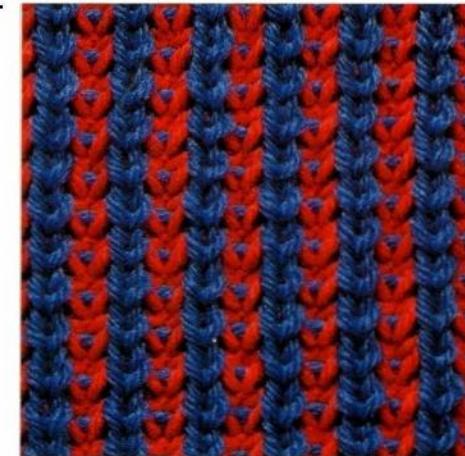


6×  
 [2 R BX↔ BX↔ col 1  
 2 R BX↔ BX↔ col 2  
 1×○]  
 6×  
 [2 R BX↔ BX↔ col 1  
 2 R BX↔ BX↔ col 2  
 1×○]

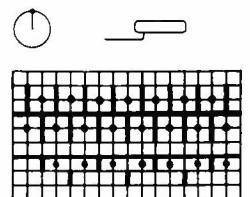
## DUOMATIC 80



2 R AX← AX← col 1  
 2 R AX← AX← col 2

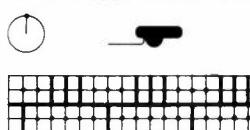


## DUOMATIC 80/S



4 R N AX col 1  
 2 R GX N← col 2

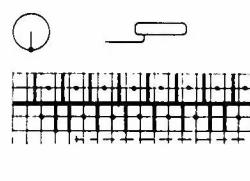
## DUOMATIC 80/S



6 R N AX  
 2 R N N

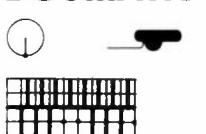


## DUOMATIC 80/S



2 R EX EX  
 1○  
 2 R EX EX  
 1○

## DUOMATIC 80/S



6 R N N col 1  
 6 R N GX col 2





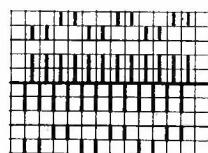
## DUOMATIC 80/S



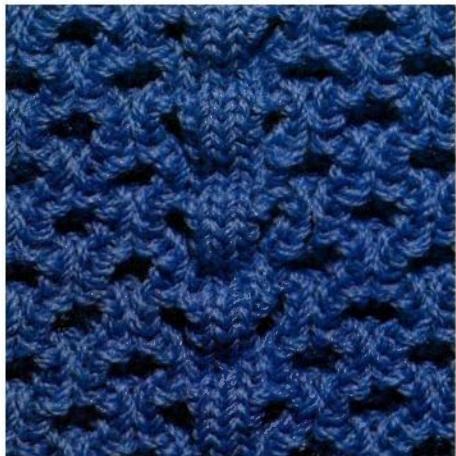
$2 \times \left[ \begin{array}{c} 2 R \frac{N}{EX} \\ 1 \times Q \end{array} \right]$   
 $2 \times \left[ \begin{array}{c} 2 R \frac{N}{EX} \\ 1 \circlearrowleft \end{array} \right]$



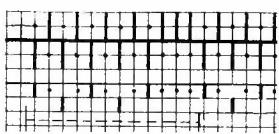
## DUOMATIC 80



$2 R \frac{AX}{AX} \text{ col 1}$   
 $2 R \frac{N}{N} \text{ col 2}$   
 $4 \times \left[ \begin{array}{c} 2 R \frac{AX}{AX} \\ 2 R \frac{N}{N} \end{array} \right] \text{ col 1}$   
 $\text{col 2}$



## DUOMATIC 80/S

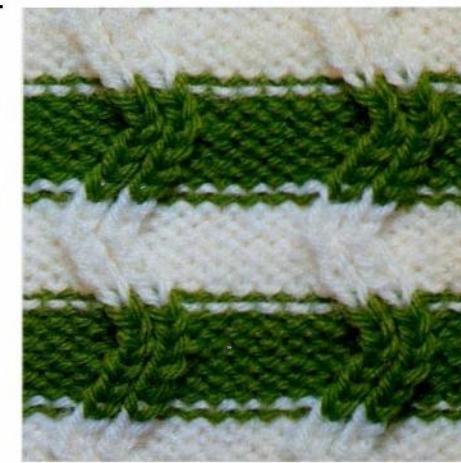


$2 R \frac{N}{AX \leftarrow}$   
 $2 R \frac{N}{AX}$

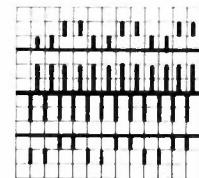
## DUOMATIC 80/S



$3 \times \left[ \begin{array}{c} 2 R \frac{N}{N} \\ 1 \circlearrowleft \end{array} \right] \text{ col 1}$   
 $3 \times \left[ \begin{array}{c} 2 R \frac{N}{N} \\ 1 \circlearrowleft \end{array} \right] \text{ col 2}$



## DUOMATIC 80



$2 R \frac{N \leftarrow}{N \leftarrow} \text{ col 1}$   
 $6 R \frac{BX}{BX} \text{ col 2}$   
 $2 R \frac{N \leftarrow}{N \leftarrow} \text{ col 1}$   
 $6 R \frac{BX}{BX} \text{ col 3}$   
 $2 R \frac{N \leftarrow}{N \leftarrow} \text{ col 1}$   
 $6 R \frac{BX}{BX} \text{ col 4}$



## DUOMATIC 80/S

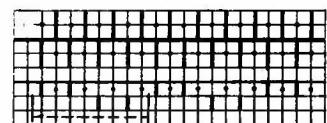


$5 \times \left[ \begin{array}{c} 2 R \frac{EX}{EX} \\ 1 \times Q \end{array} \right]$   
 $2 R \frac{EX}{EX}$   
 $1 \times Q$   
 $5 \times \left[ \begin{array}{c} 2 R \frac{EX}{EX} \\ 1 \times Q \end{array} \right]$   
 $2 R \frac{EX}{EX}$   
 $1 \times Q$   
 $2 R \frac{EX}{EX}$   
 $1 \times Q$





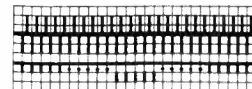
## DUOMATIC 80/S



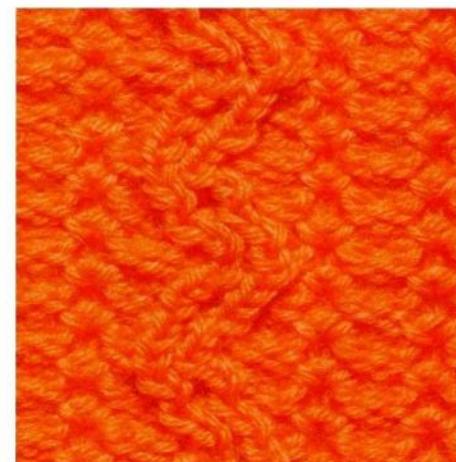
2 R  $\frac{N}{AX \leftarrow}$   
2 R  $\frac{N}{AX}$



## DUOMATIC 80/S



6×  
 $\begin{cases} 2 R \frac{N}{BX \leftarrow} \\ 2 R \frac{N}{BX \leftarrow} \\ 1 \times \textcirclearrowright \end{cases}$  col 1  
 $\begin{cases} 2 R \frac{N}{BX \leftarrow} \\ 2 R \frac{N}{BX \leftarrow} \\ 1 \times \textcirclearrowright \end{cases}$  col 2



## DUOMATIC 80/S



4 R  $\frac{N}{N}$  col 1  
4 R  $\frac{AX}{AX}$  col 2

2×  
 $\begin{cases} 3 R \frac{N}{AX} \\ 1 R \frac{N}{N} \\ 1 \times \textcirclearrowright \end{cases}$   
 $\begin{cases} 3 R \frac{N}{AX} \\ 1 R \frac{N}{N} \\ 1 \times \textcirclearrowright \end{cases}$



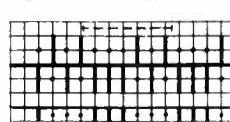
## DUOMATIC 80/S



3 R  $\frac{N}{N}$   
1 R  $\frac{N}{AX}$   
1 ×  $\textcirclearrowright$   
3 R  $\frac{N}{N}$   
1 R  $\frac{N}{AX}$   
1 ×  $\textcirclearrowright$



## DUOMATIC 80/S



4 R  $\frac{AX}{N}$   
6 R  $\frac{N}{AX}$



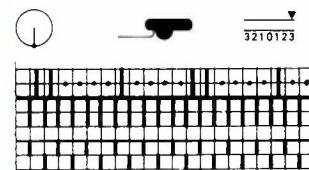
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Abreviaciones véase pág. 5  
Afkortingen blz. 7  
Abreviaturas, ver página 6  
Lyhennykset katso sivulta 8



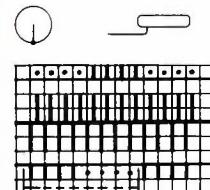
### DUOMATIC 80/S



12 R  $\frac{EX}{AX \leftarrow}$   
 $6 \times [2 R \frac{EX}{AX \leftarrow}$   
 $1 \times \circlearrowright]$   
12 R  $\frac{EX}{AX \leftarrow}$   
 $6 \times [2 R \frac{EX}{AX \leftarrow}$   
 $1 \times \circlearrowright]$



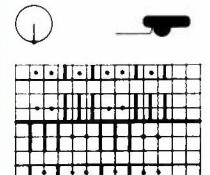
### DUOMATIC 80



2 R  $\frac{AX}{AX}$  col 1  
2 R  $\frac{N}{N}$  col 2

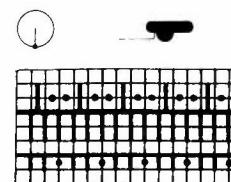


### DUOMATIC 80

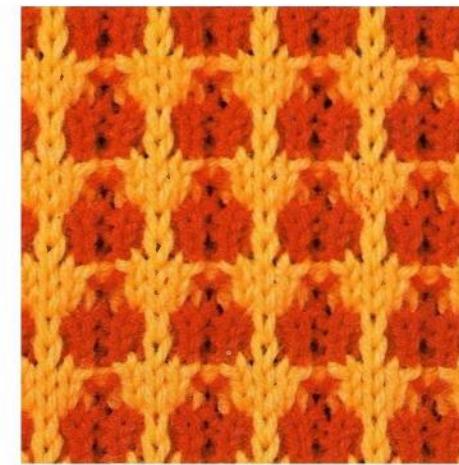


4 R  $\frac{AX}{N}$   
4 R  $\frac{N}{AX}$

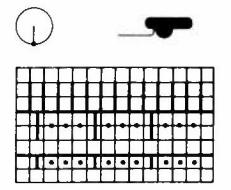
### DUOMATIC 80/S



4 R  $\frac{AX}{N}$  col 1  
4 R  $\frac{N}{AX}$  col 2



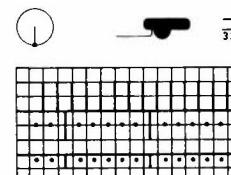
### DUOMATIC 80/S U70/80



4 R  $\frac{N}{AX \rightarrow}$   
 $\overbrace{\hspace{1cm}}^5$   
2  $\circlearrowright$   
4 R  $\frac{N}{AX \rightarrow}$   
 $\overbrace{\hspace{1cm}}^5$   
2  $\circlearrowright$



### DUOMATIC 80/S U70/80

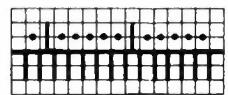


5 x  $[4 R \frac{N}{AX \rightarrow}$   
 $\overbrace{\hspace{1cm}}^5$   
1  $\circlearrowright$   
5 x  $[4 R \frac{N}{AX \rightarrow}$   
 $\overbrace{\hspace{1cm}}^5$   
1  $\circlearrowright$





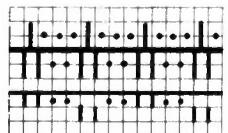
### DUOMATIC 80/S



2 R  $\frac{N}{N}$   
 2  $\circlearrowright$   
 2 R  $\frac{AX}{N}$   
 2 R  $\frac{N}{N}$   
 2  $\circlearrowright$   
 2 R  $\frac{AX}{N}$



### DUOMATIC 80/S



2 R  $\frac{N}{N \leftarrow}$   
 6 R  $\frac{N}{AX}$

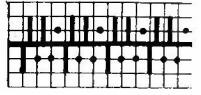


### DUOMATIC 80/S/EB

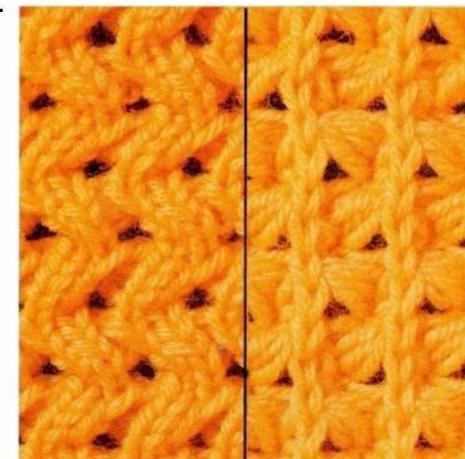


2 R  $\frac{GX}{N}$  col 1  
 2 R  $\frac{GX}{AX \leftarrow}$  col 2

### DUOMATIC 80/S



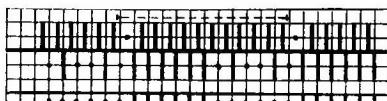
4 R  $\frac{N}{AX}$   
 1  $\times \circlearrowright$   
 1 R  $\frac{N}{N}$   
 1  $\times \circlearrowright$   
 1 R  $\frac{N}{N}$   
 4 R  $\frac{N}{AX}$   
 1  $\times \circlearrowright$   
 1 R  $\frac{N}{N}$   
 1  $\times \circlearrowright$   
 1 R  $\frac{N}{N}$



### DUOMATIC 80/S



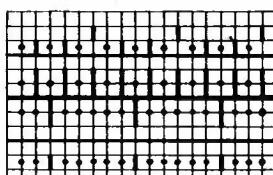
3210123



6  $\times$  [ 2 R  $\frac{N}{FX}$   
 1  $\times \circlearrowright$   
 6  $\times$  [ 2 R  $\frac{N}{FX}$   
 1  $\times \circlearrowright$

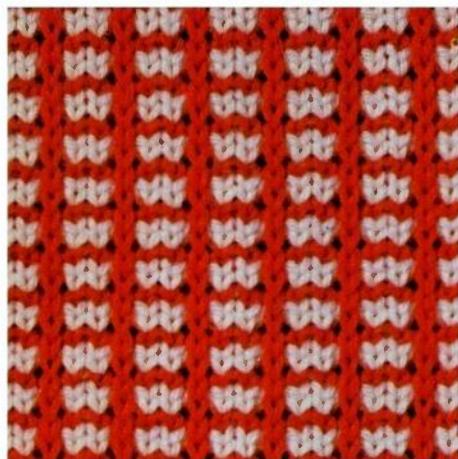


### DUOMATIC 80

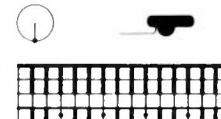


2 R  $\frac{BX \leftrightarrow}{AX \leftarrow}$  col 1  
 2 R  $\frac{BX \leftrightarrow}{AX \leftarrow}$  col 2

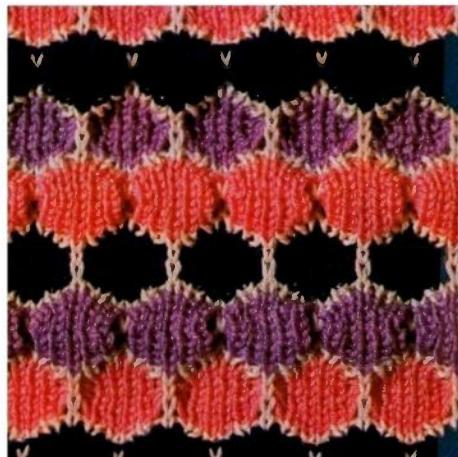




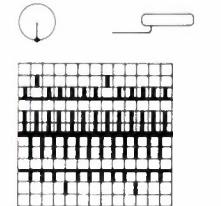
## DUOMATIC 80/S/EB



2 R  $\frac{GX}{N}$  col 1  
2 R  $\frac{GX}{AX}$  col 2



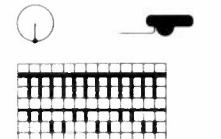
## DUOMATIC 80



2 R  $\frac{N}{N}$  col 1  
8 R  $\frac{N}{AX}$  col 2 (col 4)  
2 R  $\frac{N}{N}$  col 1  
8 R  $\frac{AX}{N}$  col 3

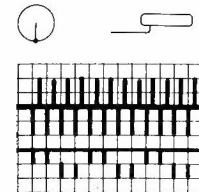


## DUOMATIC 80/S/EB



$\frac{GX}{BX \leftarrow}$

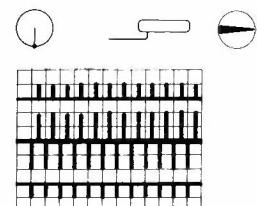
## DUOMATIC 80/S



4 R  $\frac{N}{N}$  col 1  
4 R  $\frac{AX}{AX}$  col 2



## DUOMATIC 80 DECO

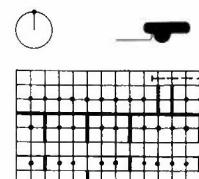


2 R  $\frac{BX \leftarrow}{BX \leftarrow}$  col 1  
2 R  $\frac{BX \leftarrow}{BX \leftarrow}$  col 2

DECO 86



## DUOMATIC 80/S

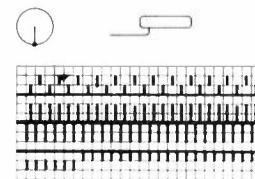


2 R  $\frac{N}{AX \leftarrow}$   
2 R  $\frac{N}{AX}$

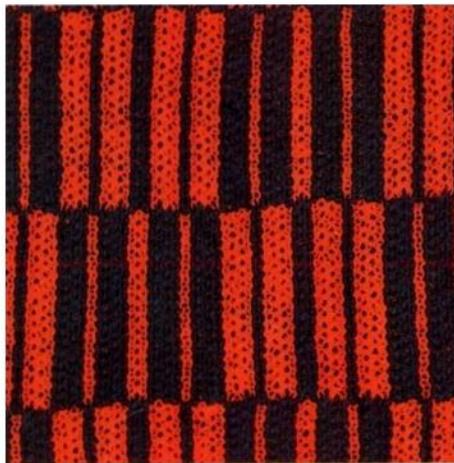




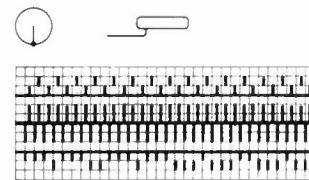
## DUOMATIC 80 COLOR



$\frac{BX \leftrightarrow}{BX \leftarrow} 2 \times$  [2 R col 1  
2 R col 2  
 $2 \times$  [2 R col 1  
2 R col 3  
 $2 \times$  [2 R col 1  
2 R col 4]



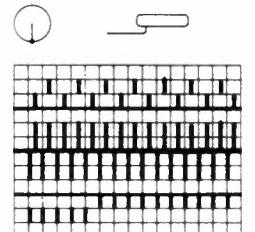
## DUOMATIC 80



$\frac{BX \leftrightarrow}{BX \leftarrow} 17 \times$  [2 R col 1  
2 R col 2  
 $17 \times$  [2 R col 2  
2 R col 1]

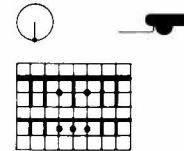


## DUOMATIC 80 COLOR

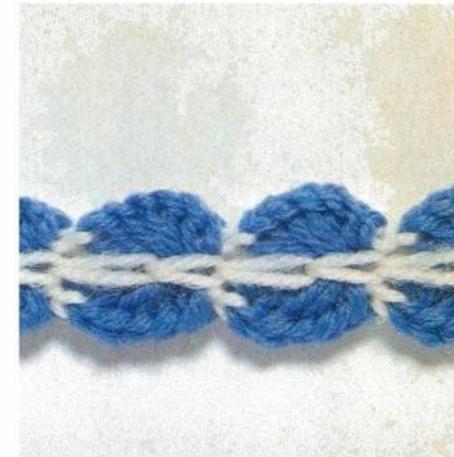


$\frac{BX \leftrightarrow}{BX \leftarrow} 5 \times$  [2 R col 1  
2 R col 2  
 $10 \times$  [2 R col 2  
2 R col 3]

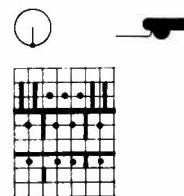
## DUOMATIC 80/S/EB



2 R  $\frac{GX}{N}$  col 1  
6 R  $\frac{GX}{AX}$  col 2



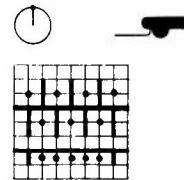
## DUOMATIC 80/S



2 R  $\frac{N}{AX \leftarrow}$   
4 R  $\frac{N}{AX}$



## DUOMATIC 80/S



4 R  $\frac{N}{N}$   
8 R  $\frac{N}{AX}$



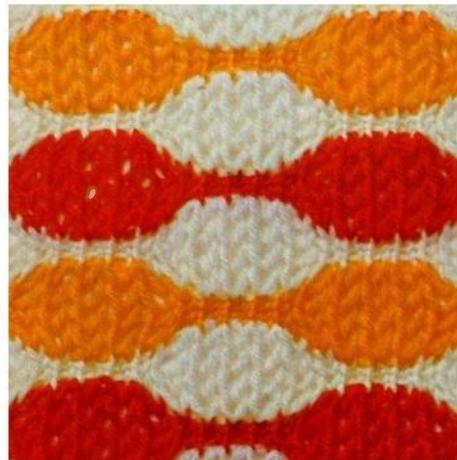


## DUOMATIC 80 DECO



2 R  $\frac{FX \leftarrow}{HX}$   
2 R  $\frac{HX}{}$

DECO 79



## DUOMATIC 80/S



1 R  $\frac{N}{BX \leftarrow}$   
3 R  $\frac{N}{BX}$   
2 R  $\frac{BX}{}$

4 R col 1  
4 R col 2  
4 R col 1  
4 R col 3



## DUOMATIC 80



7 x  $\begin{cases} 2 R \frac{FX}{CX} \\ 2 R \frac{}{CX} \\ 2 R \frac{FX \rightarrow}{CX} \\ 2 R \frac{CX}{} \end{cases}$    
6 x ( )

Abkürzungen siehe Seite 1  
Abbreviations see page 3

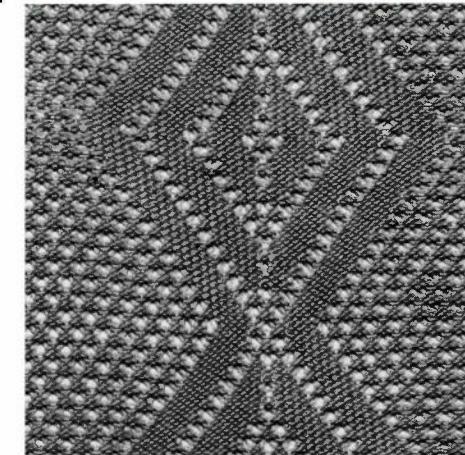
Abréviations, voir page 2  
Abbreviazioni vedi pag. 4

## DUOMATIC 80/S DECO



2 R  $\frac{N}{HX}$   
2 R  $\frac{HX}{}$

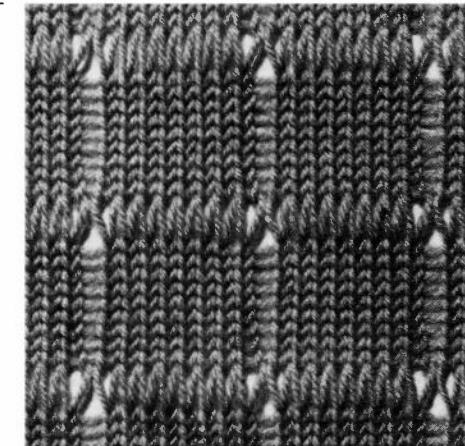
DECO 69



## DUOMATIC 80/S



1 R  $\frac{N}{N}$   
2 R  $\frac{N}{}$    
9 R  $\frac{N}{GX}$



Nur mit vorderem Schloss arbeiten. Mit allen Maschen auf hinterem Bett beginnen.

Travailler uniquement avec le chariot avant.  
Commencer avec toutes les mailles sur fronture arrière.

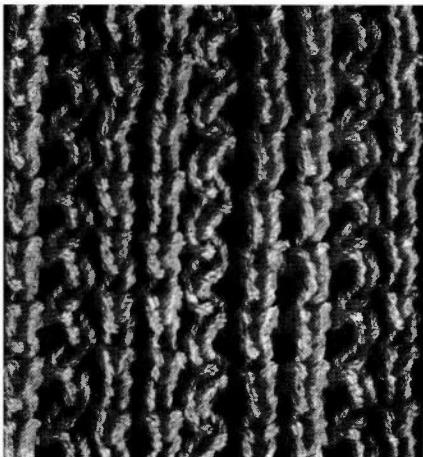
With front lock alone. Start with all stitches on back bed.

Lavorare solo con il carrello davanti.  
Cominciare con tutte le maglie sulla frontura dietro.

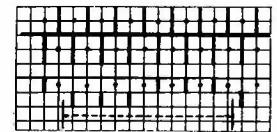
Solo con carro delantero. Con todos los puntos comenzar en la cama trasera.

Trabalharunicamente com o carro da frente.

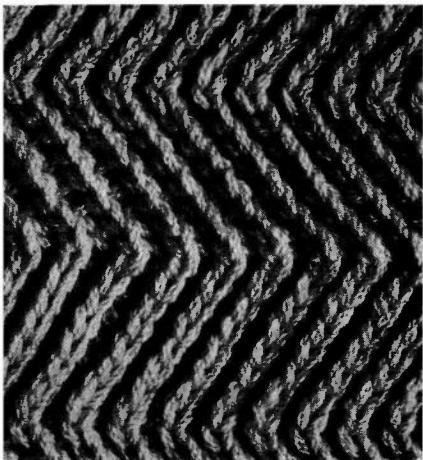
Alleen met voorslos. Met alle steken op het achter bet beginnen. Vain etulukolla.



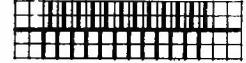
## DUOMATIC 80/S



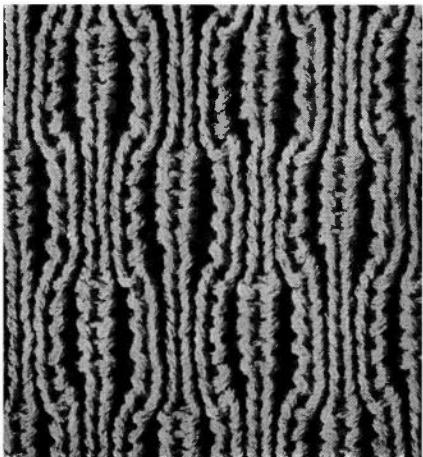
4 R  $\frac{N}{AX \leftarrow}$   
2 R  $\frac{N}{AX}$



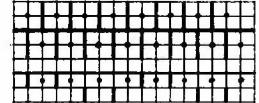
## DUOMATIC 80/S



7 x  
1 Q  $\frac{EX}{EX}$   
1 R  $\frac{EX}{EX}$   
1 Q  $\frac{EX}{EX}$   
1 R  $\frac{EX}{EX}$   
1 R  $\frac{EX}{EX}$

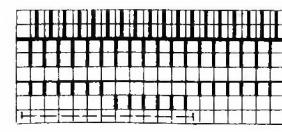


## DUOMATIC 80/S

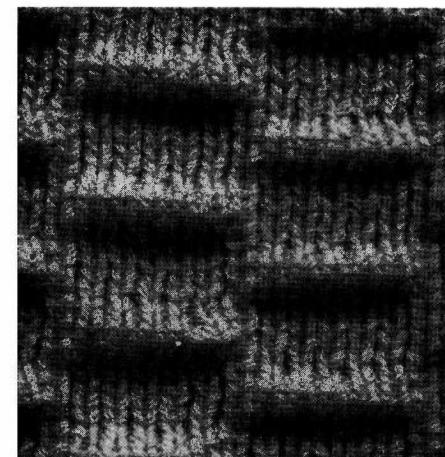


8 R  $\frac{N}{FX}$   
2 R  $\frac{N}{FX \leftarrow}$

## DUOMATIC 80/S



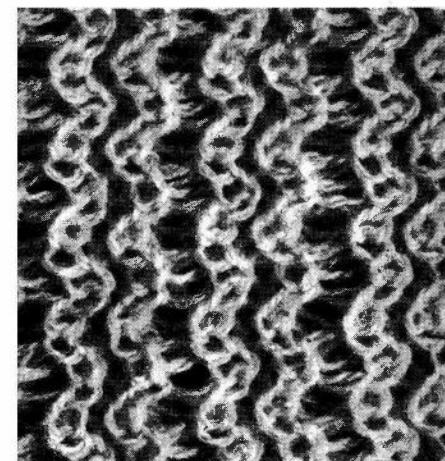
2 R  $\frac{N}{BX \leftarrow}$   
4 R  $\frac{N}{BX}$



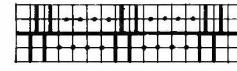
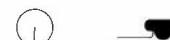
## DUOMATIC 80/S



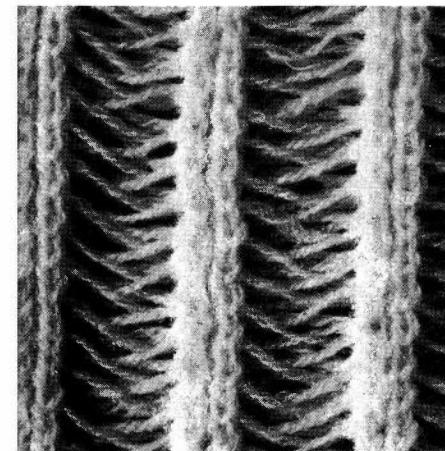
4 R  $\frac{N}{EX}$   
1 Q  
4 R  $\frac{N}{EX}$   
1 Q



## DUOMATIC 80/S

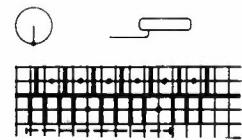


2 R  $\frac{EX}{EX}$   
1 Q  
2 R  $\frac{EX}{EX}$   
1 Q

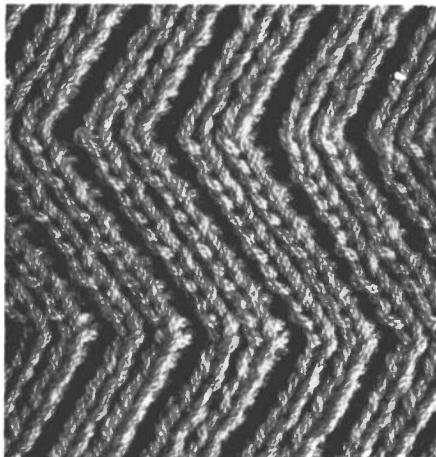




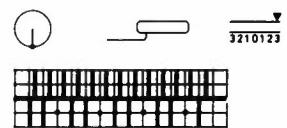
## DUOMATIC 80/S



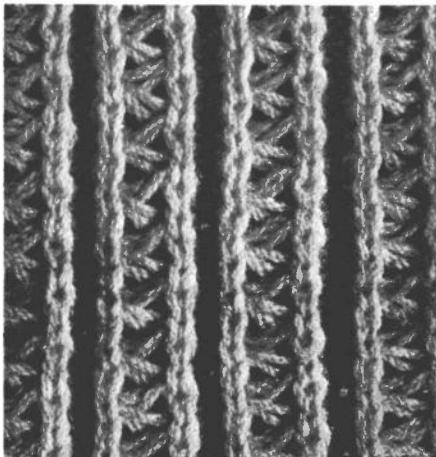
6 R EX  
EX  
1 × ○  
6 R EX  
EX  
1 × ○



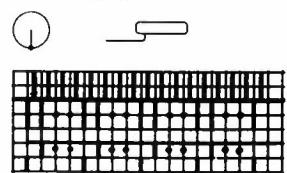
## DUOMATIC 80/S



6 × [ 2 R N  
N  
1 × ○  
6 × [ 2 R N  
N  
1 × ○ ]

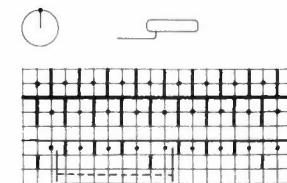


## DUOMATIC 80/S

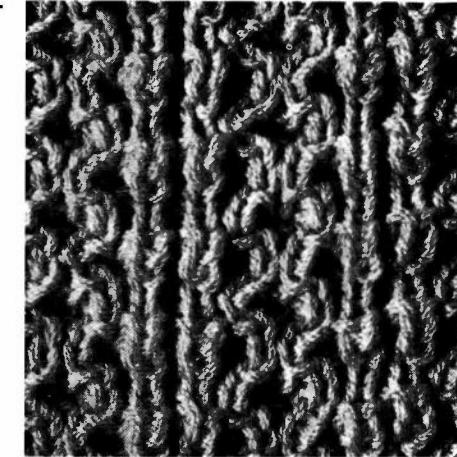


2 R N  
AX ←  
1 × ○  
2 R N  
AX ←  
1 × ○

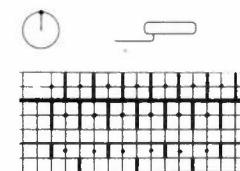
## DUOMATIC 80/S



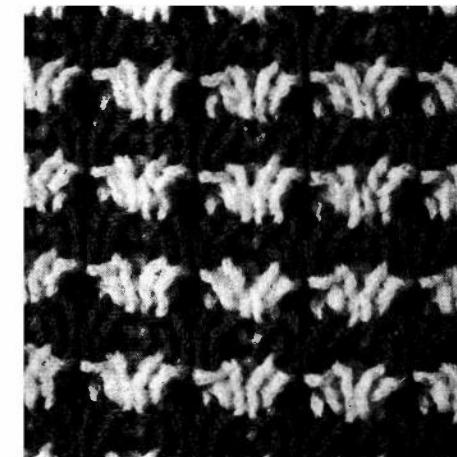
2 R N  
AX ←  
2 R N  
AX



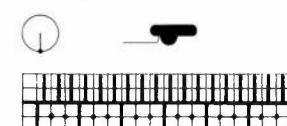
## DUOMATIC 80/S



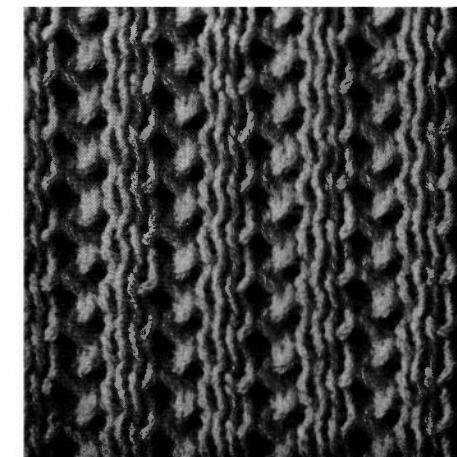
2 R N  
AX ← col 1  
2 R N  
AX col 1  
2 R N  
AX ← col 2  
2 R N  
AX col 2

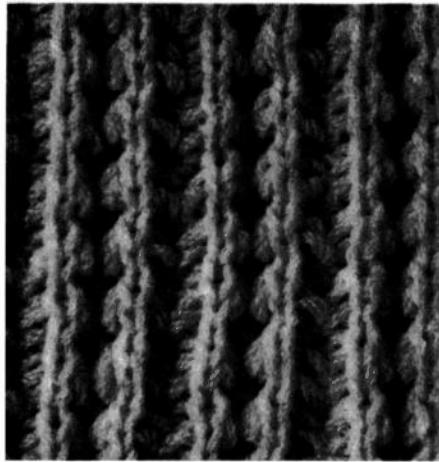


## DUOMATIC 80/S

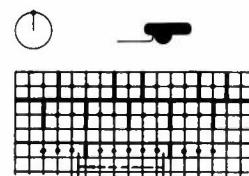


2 R N  
EX  
1 × ○  
2 R N  
EX  
1 × ○

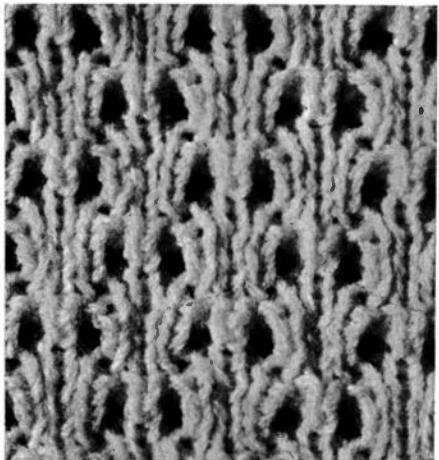




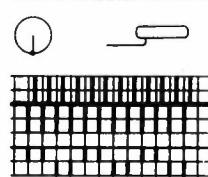
## DUOMATIC 80/S



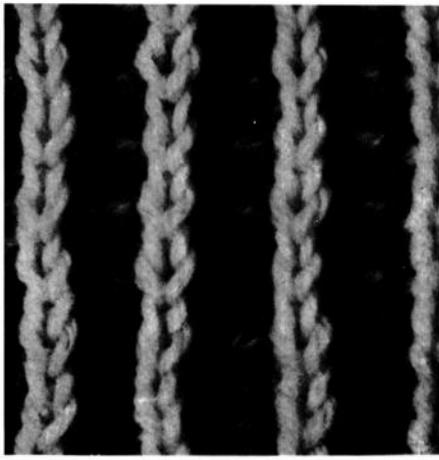
4 R  $\frac{N}{AX}$   
2 R  $\frac{N}{N}$



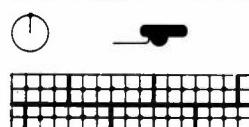
## DUOMATIC 80/S



2 R  $\frac{N}{N}$   
2 R  $\frac{N}{AX \leftarrow}$   
2 R  $\frac{N}{AX}$

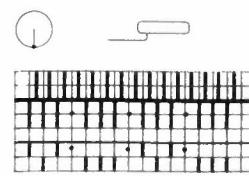


## DUOMATIC 80/S

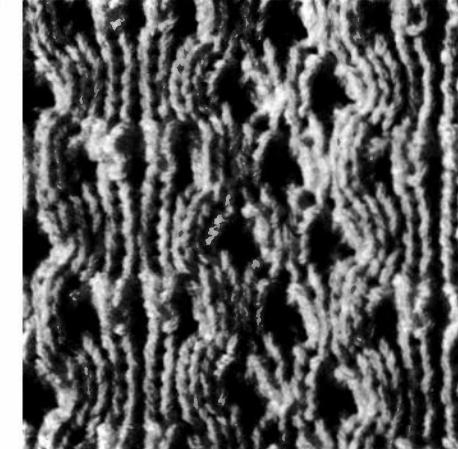


2 R  $\frac{N}{AX}$  col 1  
2 R  $\frac{AX}{N}$  col 2

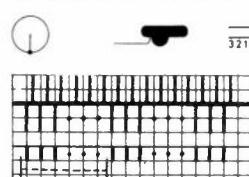
## DUOMATIC 80/S



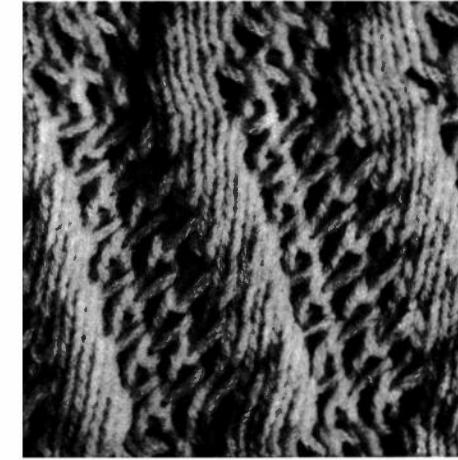
2 R  $\frac{N}{N \leftarrow}$   
4 R  $\frac{N}{AX}$



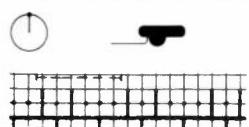
## DUOMATIC 80/S



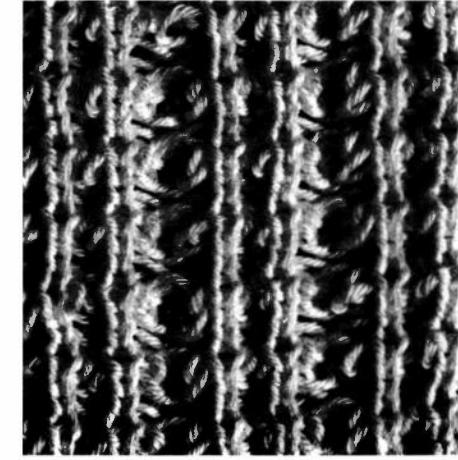
6x  $\left[ \begin{array}{l} 4 R \frac{N}{AX \leftarrow} \\ 1 \times \circlearrowright \end{array} \right]$   
6x  $\left[ \begin{array}{l} 4 R \frac{N}{AX \leftarrow} \\ 1 \times \circlearrowright \end{array} \right]$



## DUOMATIC 80/S



4 R  $\frac{EX}{N}$   
4 R  $\frac{EX}{AX}$

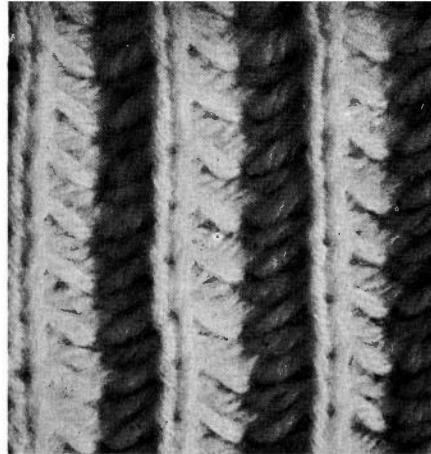


Abkürzungen siehe Seite 1  
Abbreviations see page 3

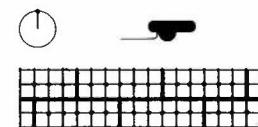
Abréviations, voir page 2  
Abbreviazioni vedi pag. 4

Abreviaciones véase pág. 5  
Afkortingen blz. 7

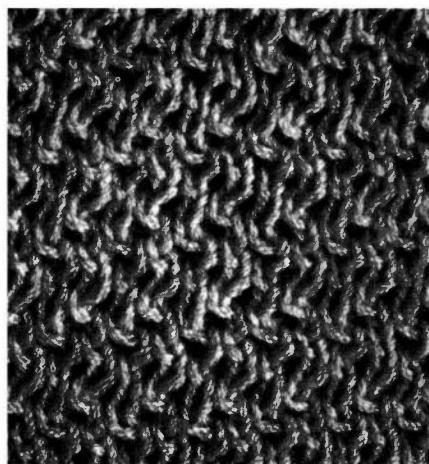
Abreviaturas, ver página 6  
Lyhennykset katso sivulta 8



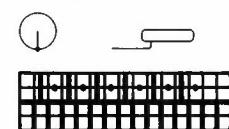
## DUOMATIC 80/S



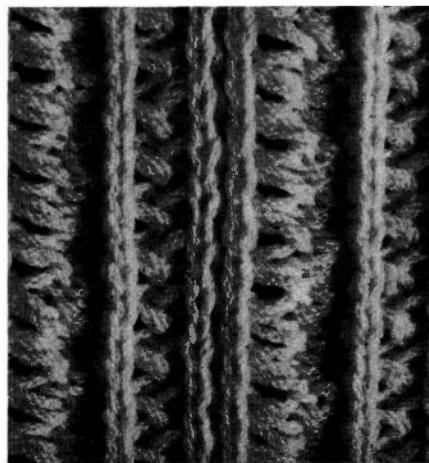
2 R  $\frac{AX}{N}$   
2 R  $\frac{N}{AX}$



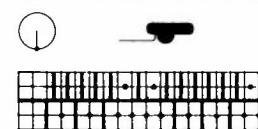
## DUOMATIC 80/S



2x  $\left[ \begin{matrix} 2 R & EX \\ N & \end{matrix} \right]$   
1x  $\circlearrowright$   
2x  $\left[ \begin{matrix} 2 R & EX \\ N & \end{matrix} \right]$   
1x  $\circlearrowright$

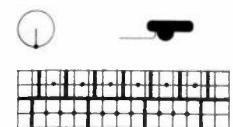


## DUOMATIC 80/S



2 R  $\frac{N}{AX \leftarrow}$   
1x  $\circlearrowright$   
2 R  $\frac{N}{AX \leftarrow}$   
1x  $\circlearrowright$

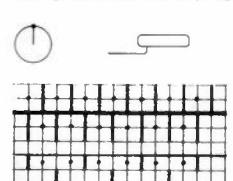
## DUOMATIC 80/S



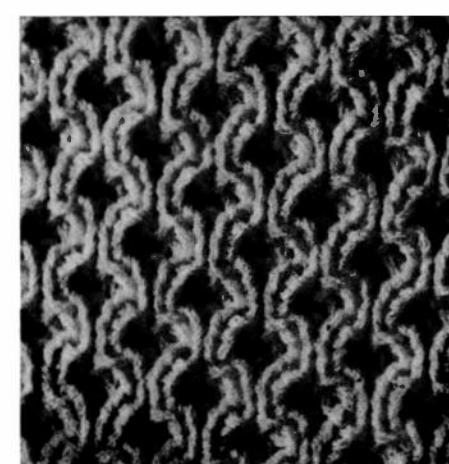
3x  $\left[ \begin{matrix} 2 R & EX \\ 1 & \circlearrowright \\ 2 R & EX \\ 1 & \circlearrowright \end{matrix} \right]$



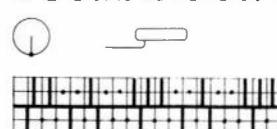
## DUOMATIC 80/S



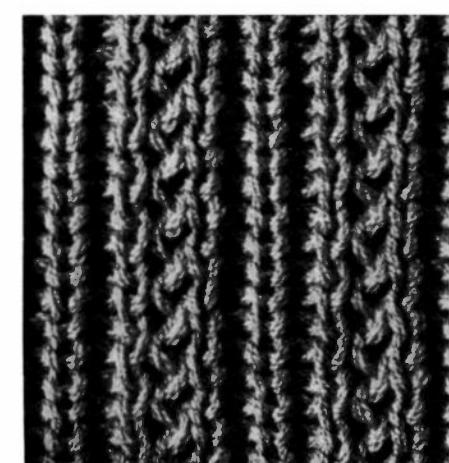
2 R  $\frac{N}{AX \leftarrow}$   
2 R  $\frac{N}{AX}$

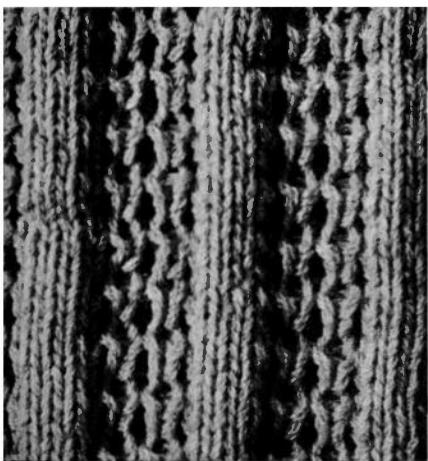


## DUOMATIC 80/S

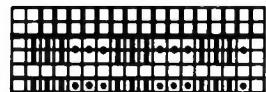


2 R  $\frac{N}{EX}$   
1  $\circlearrowright$   
2 R  $\frac{N}{EX}$   
1  $\circlearrowright$

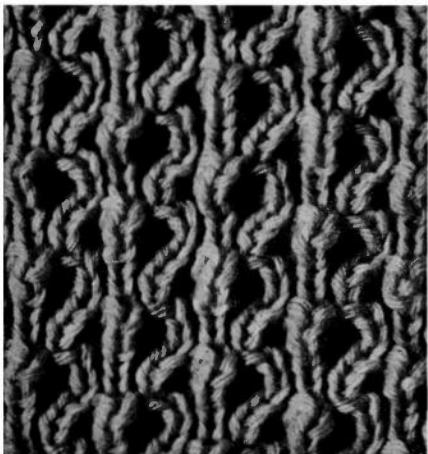




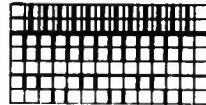
## DUOMATIC 80/S



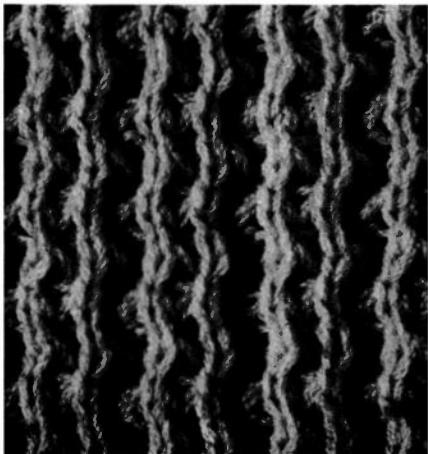
N  
AX ←



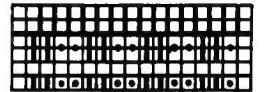
## DUOMATIC 80/S



2 R N  
AX ←  
2 R N  
AX



## DUOMATIC 80/S

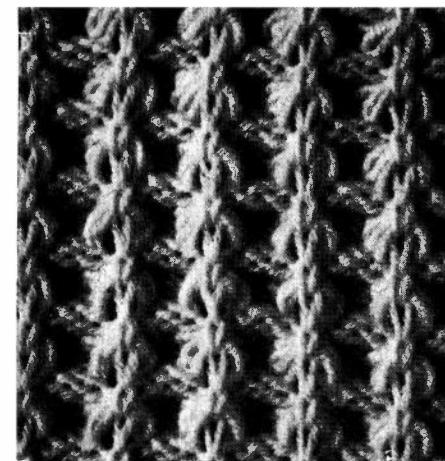


4 R N  
AX ←  
1 Ⓞ  
4 R N  
AX ←  
1 Ⓞ

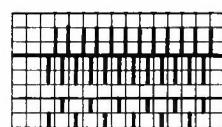
## DUOMATIC 80/S



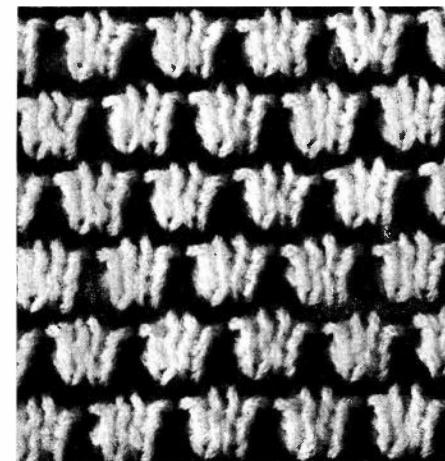
6 R AX  
N  
2 R N  
N



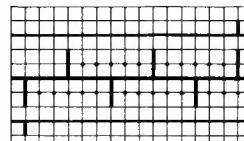
## DUOMATIC 80/S



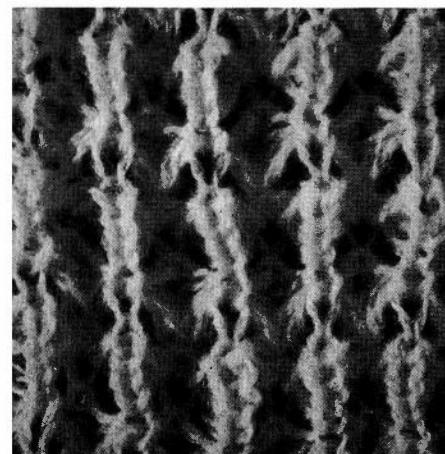
2 R N  
N ← col 1  
4 R N  
AX col 2

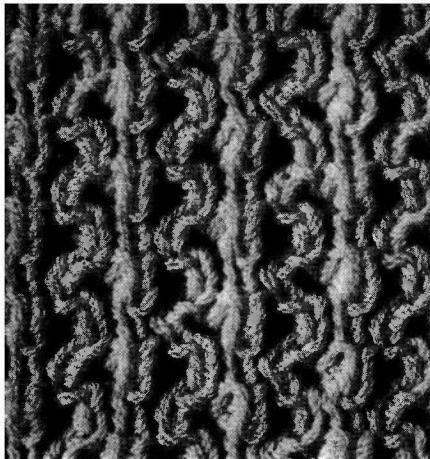


## DUOMATIC 80

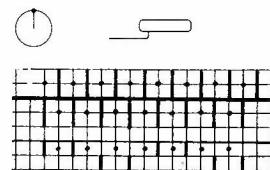


4 R AX  
N  
2 R N  
N  
4 R N  
AX  
2 R N  
N

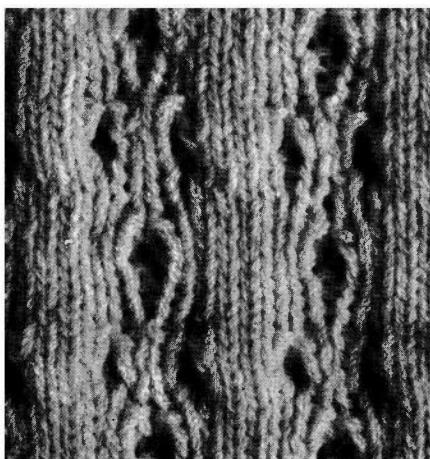




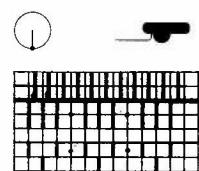
## DUOMATIC 80/S



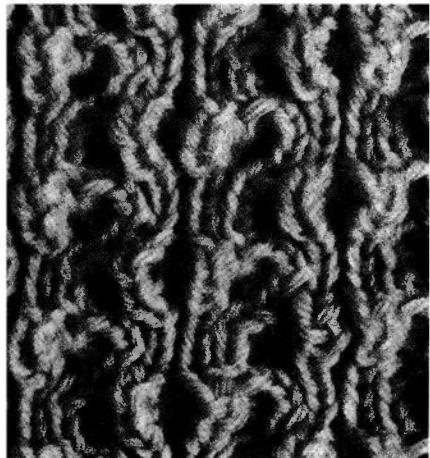
2 R  $\frac{N}{AX \leftarrow}$   
2 R  $\frac{N}{AX}$



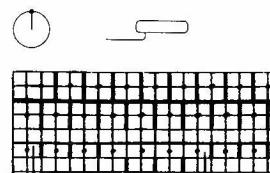
## DUOMATIC 80/S



4 R  $\frac{N}{N}$   
2 R  $\frac{N}{AX \leftarrow}$   
2 R  $\frac{N}{AX}$

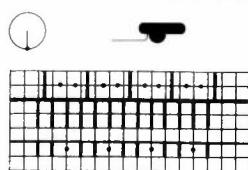


## DUOMATIC 80/S

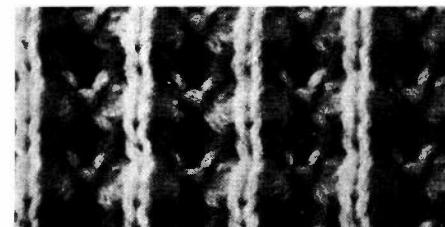


2 R  $\frac{N}{AX \leftarrow}$   
4 R  $\frac{N}{AX}$

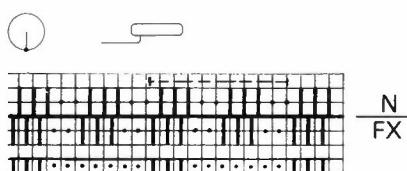
## DUOMATIC 80/S



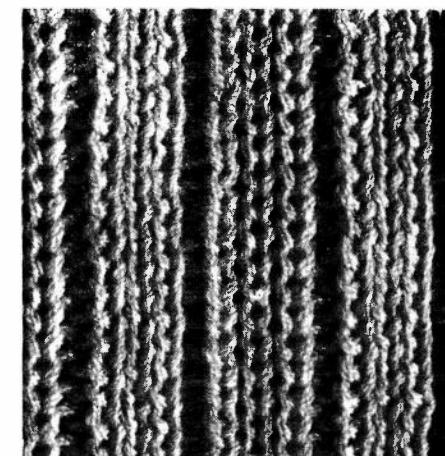
4 R  $\frac{N}{AX}$  col 1  
4 R  $\frac{AX}{N}$  col 2



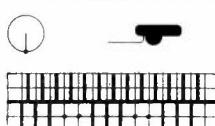
## DUOMATIC 80/S



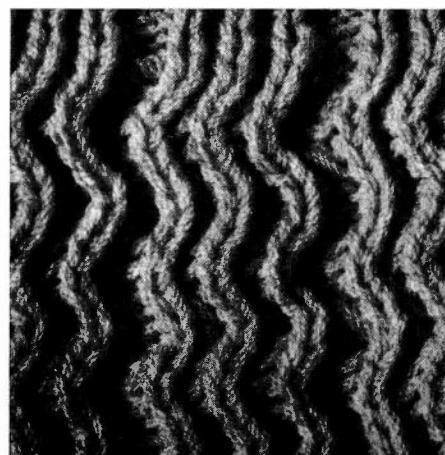
$\frac{N}{FX}$

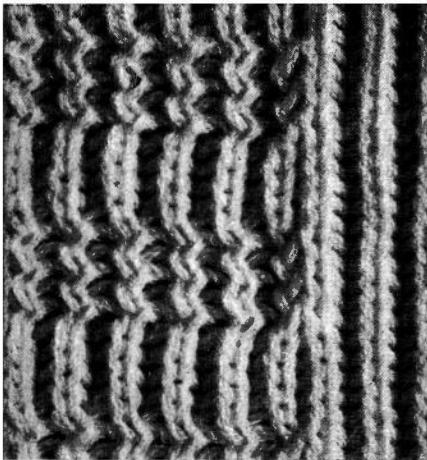


## DUOMATIC 80/S

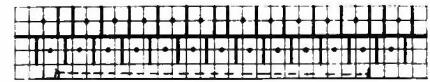


2 R  $\frac{EX}{EX}$   
2 R  $\frac{EX}{EX}$   
2 x [ 1 x  $\circlearrowright$  ]  
2 R  $\frac{EX}{EX}$   
2 x [ 2 R  $\frac{EX}{EX}$   
1 x  $\circlearrowright$  ]

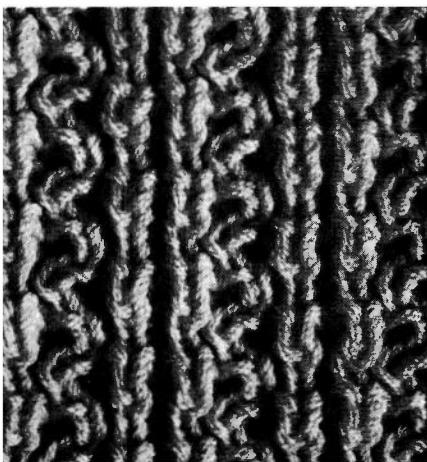




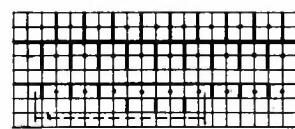
## DUOMATIC 80/S



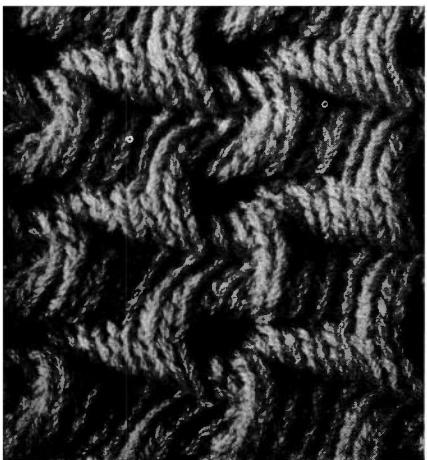
8 R EX  
EX  
3x [ 1 Q  
2 R EX  
EX  
1 Q  
2 R EX  
EX ]



## DUOMATIC 80/S



2 R N  
AX ←  
2 R N  
AX



## DUOMATIC 80/S



3210123

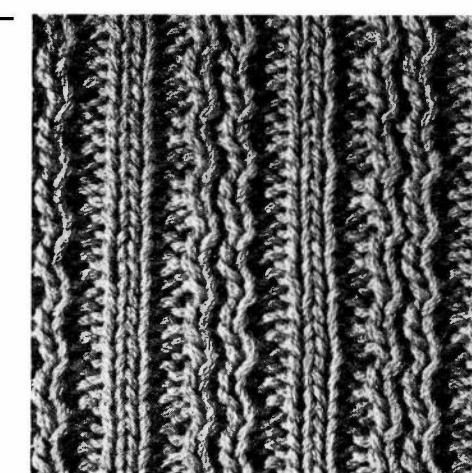


2 R N  
N  
4 R GX  
N  
4 Q  
2 R N  
N  
4 R GX  
N  
4 Q

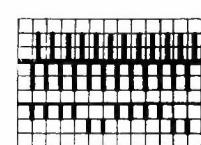
## DUOMATIC 80/S



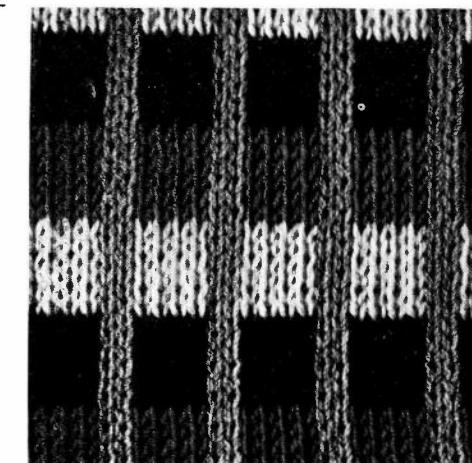
2 R N  
N  
1 Q  
2 R N  
N  
1 Q



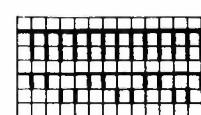
## DUOMATIC 80/S



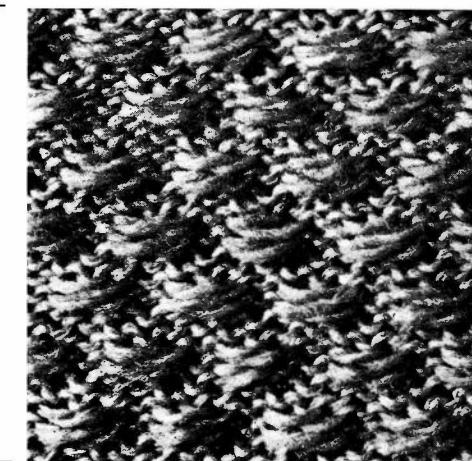
3x [ 2 R N  
BX ← col 1  
2 R N  
BX ← col 2  
3x [ 2 R N  
BX ← col 1  
2 R N  
BX ← col 3  
3x [ 2 R N  
BX ← col 1  
2 R N  
BX ← col 4

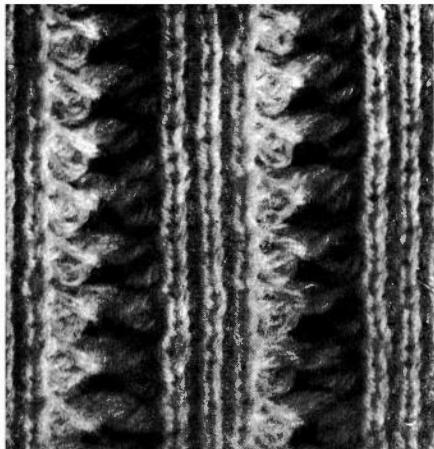


## DUOMATIC 80/S/EB

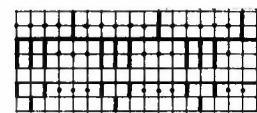


2 R GX  
BX ←  
2 R GX  
N





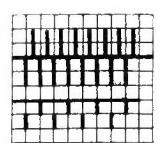
### DUOMATIC 80/S



2 R  $\frac{N}{AX \leftarrow}$

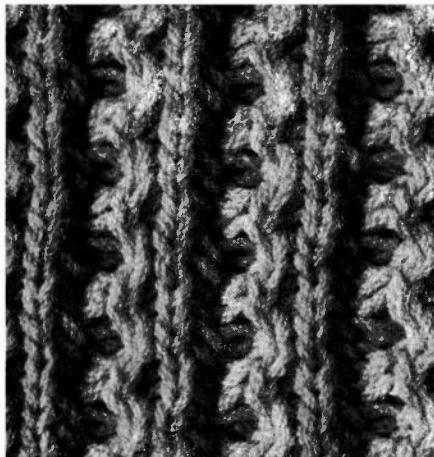
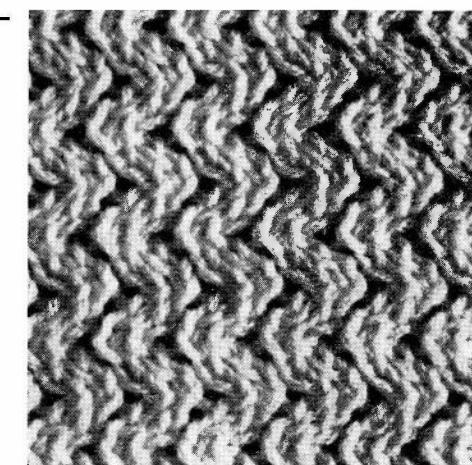
6 R  $\frac{AX}{AX \leftarrow}$

### DUOMATIC 80/S



$2 \times \left[ \begin{array}{l} 2 R \frac{N}{AX \leftarrow} \\ 1 \circlearrowright \end{array} \right]$

$2 \times \left[ \begin{array}{l} 2 R \frac{N}{AX \leftarrow} \\ 1 \circlearrowright \end{array} \right]$



### DUOMATIC 80/S



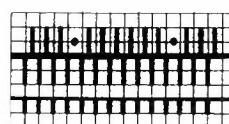
4 R  $\frac{EX}{EX}$

1  $\circlearrowright$

4 R  $\frac{EX}{EX}$

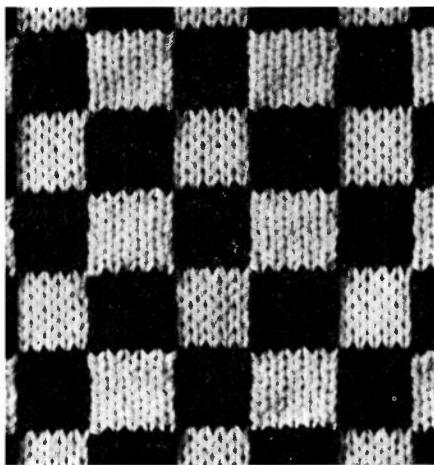
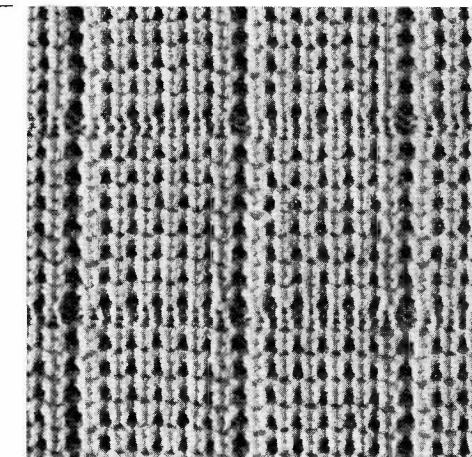
1  $\circlearrowright$

### DUOMATIC 80/S

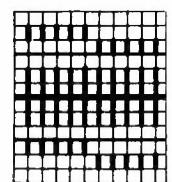


28 R  $\frac{N}{AX \leftarrow}$

2 R  $\frac{N}{AX}$



### DUOMATIC 80



$2 \times \left[ \begin{array}{l} 2 R \frac{BX \leftarrow}{BX \leftarrow} \\ 2 R \frac{BX \leftarrow}{BX \leftarrow} \end{array} \right] \text{ col 1}$

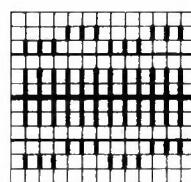
$2 R \frac{BX \leftarrow}{BX \leftarrow} \text{ col 2}$

$2 R \frac{BX \leftarrow}{BX \leftarrow} \text{ col 1}$

$1 R \frac{BX \leftarrow}{BX \leftarrow} \text{ col 2}$

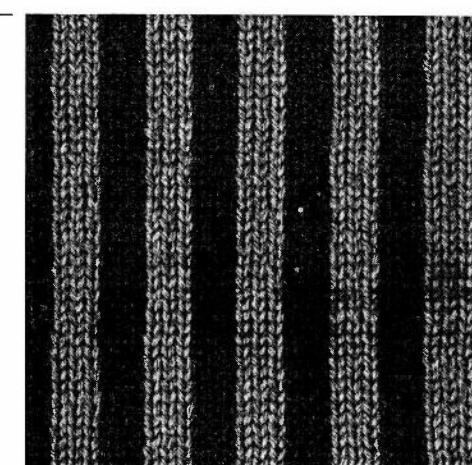
$1 R \frac{BX \rightarrow}{BX \rightarrow} \text{ col 2}$

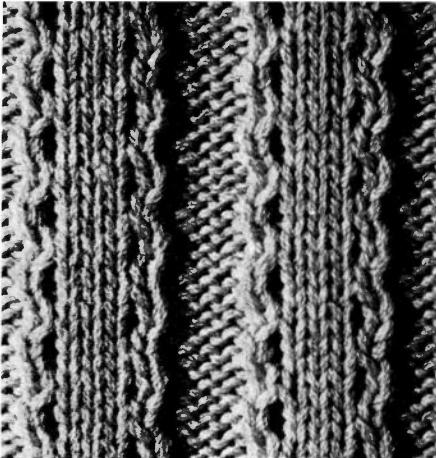
### DUOMATIC 80



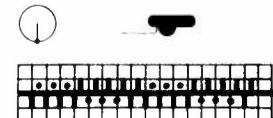
$2 R \frac{BX \leftarrow}{BX \leftarrow} \text{ col 1}$

$2 R \frac{BX \leftarrow}{BX \leftarrow} \text{ col 2}$

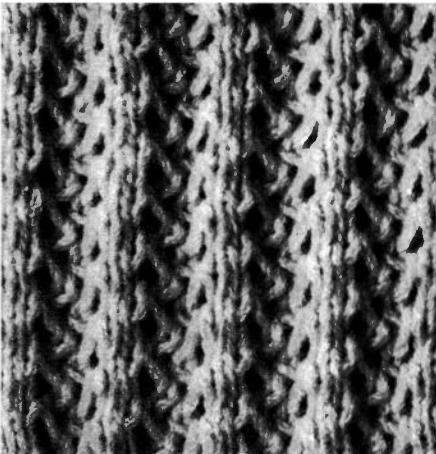




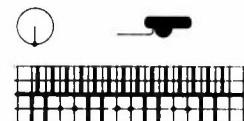
## DUOMATIC 80/S



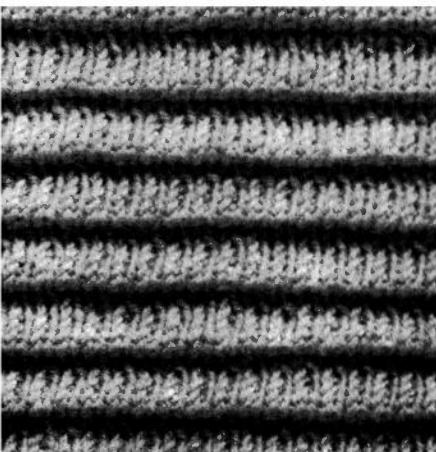
2 R  $\frac{N}{N}$   
1 Q  
2 R  $\frac{N}{N}$   
1 Q



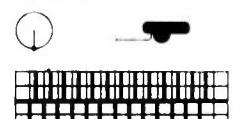
## DUOMATIC 80/S



2 R  $\frac{N}{EX}$   
1 Q  
2 R  $\frac{N}{EX}$   
1 Q

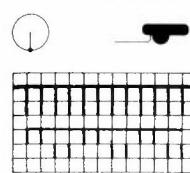


## DUOMATIC 80/S

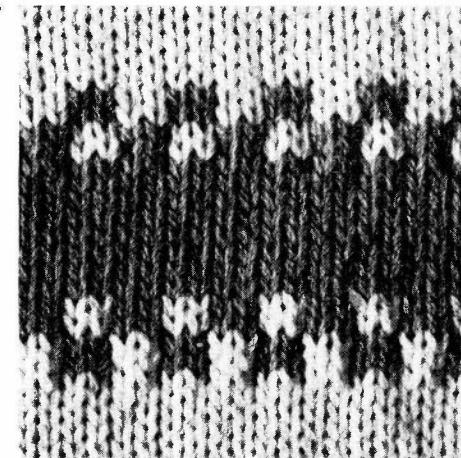


2 R  $\frac{N}{N}$   
6 R  $\frac{N}{GX}$

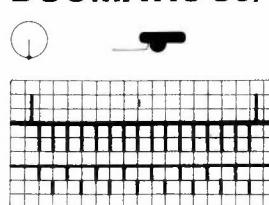
## DUOMATIC 80/S/EB



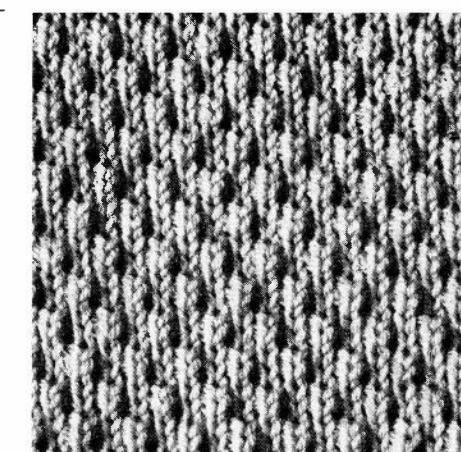
2 R  $\frac{GX}{BX}$  col 1  
2 R  $\frac{GX}{BX \leftarrow}$  col 2  
2 R  $\frac{GX}{BX}$  col 1  
2 R  $\frac{GX}{BX \leftarrow}$  col 2  
8 R  $\frac{GX}{N}$  col 2  
2 R  $\frac{GX}{BX}$  col 2  
2 R  $\frac{GX}{BX \leftarrow}$  col 1  
2 R  $\frac{GX}{BX}$  col 2  
2 R  $\frac{GX}{BX \leftarrow}$  col 1  
8 R  $\frac{GX}{N}$  col 1

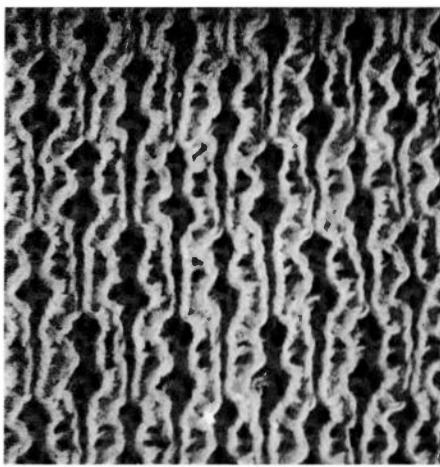


## DUOMATIC 80/S/EB

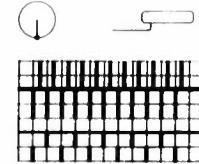


2 R  $\frac{N}{AX \leftarrow}$   
2 R  $\frac{N}{N}$

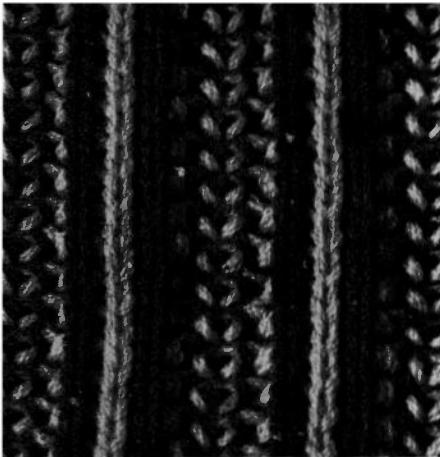




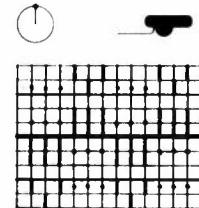
## DUOMATIC 80/S



4 R  $\frac{N}{AX \leftarrow}$   
2 R  $\frac{N}{N \leftarrow}$



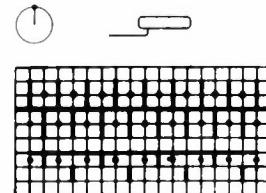
## DUOMATIC 80



2 R  $\frac{AX \leftarrow}{AX \leftarrow}$  col 1  
2 R  $\frac{AX \leftarrow}{AX \leftarrow}$  col 2

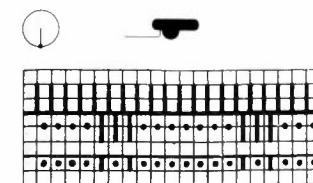


## DUOMATIC 80/S

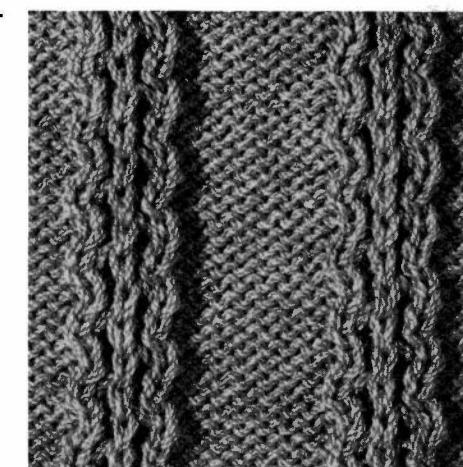


2 R  $\frac{N}{AX \leftarrow}$  col 1  
2 R  $\frac{N}{AX}$  col 2

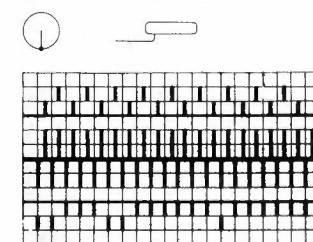
## DUOMATIC 80/S



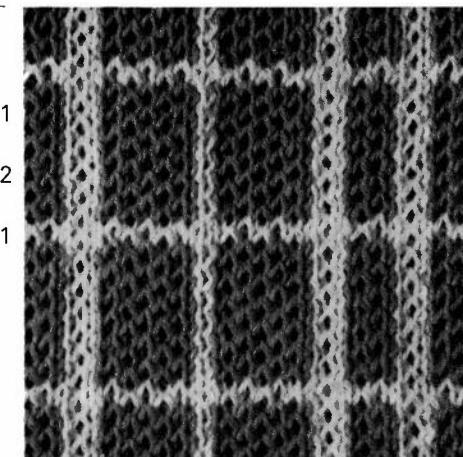
2 R  $\frac{N}{FX}$   
1 ○  
2 R  $\frac{N}{FX}$   
1 ○



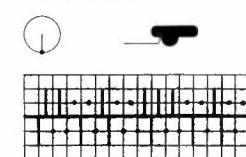
## DUOMATIC 80



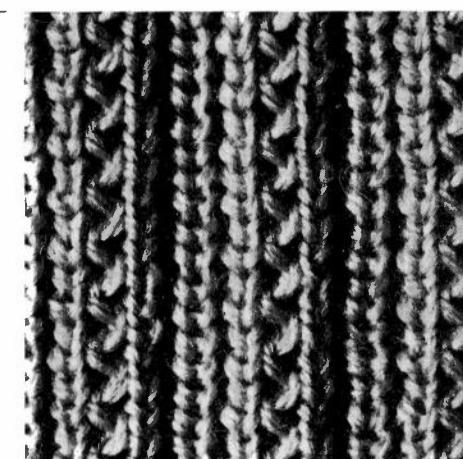
6× [ 2 R  $\frac{BX \leftrightarrow}{BX \leftarrow}$  col 1  
2 R  $\frac{BX \leftrightarrow}{BX \leftarrow}$  col 2  
4 R  $\frac{BX \leftrightarrow}{BX \leftarrow}$  col 1 ]

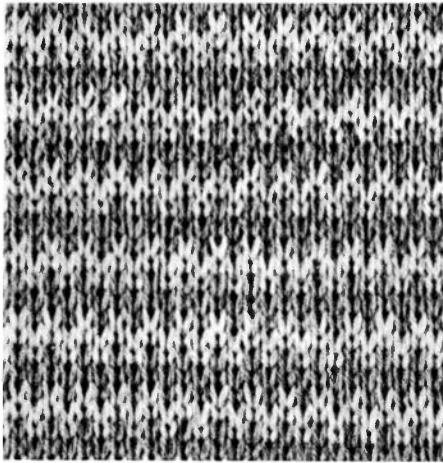


## DUOMATIC 80/S

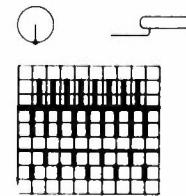


2 R  $\frac{N}{EX}$   
1 ○  
2 R  $\frac{N}{EX}$   
1 ○



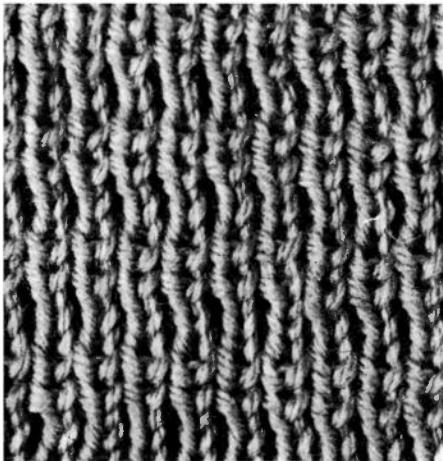


## DUOMATIC 80/S

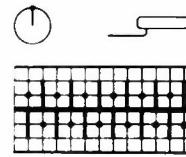


4 R  $\frac{N}{BX \leftarrow}$  col 1

4 R  $\frac{N}{BX \leftarrow}$  col 2

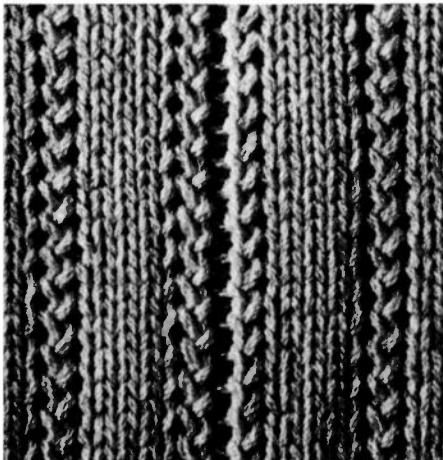


## DUOMATIC 80/S

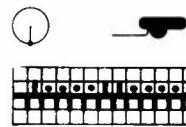


4 R  $\frac{N}{EX}$

2 R  $\frac{N}{N}$



## DUOMATIC 80/S



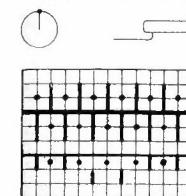
1 R  $\frac{N}{N}$

1 R  $\frac{N}{N}$

1 R  $\frac{N}{N}$

1 R  $\frac{N}{N}$

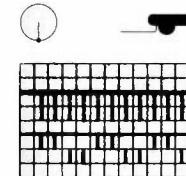
## DUOMATIC 80/S



$\frac{N}{AX \rightarrow}$



## DUOMATIC 80/S/EB



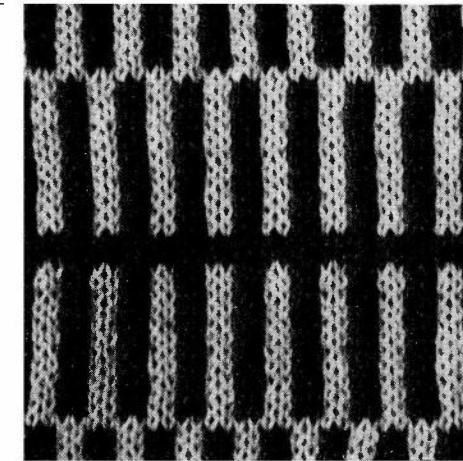
$5 \times \left[ \begin{array}{l} 2 R \frac{GX}{BX \leftarrow} \\ 2 R \frac{GX}{BX \leftarrow} \end{array} \right]$  col 1

$4 R \frac{GX}{BX \leftarrow}$  col 1

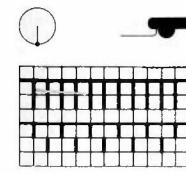
$5 \times \left[ \begin{array}{l} 2 R \frac{GX}{BX \leftarrow} \\ 2 R \frac{GX}{BX \leftarrow} \end{array} \right]$  col 2

$2 R \frac{GX}{BX \leftarrow}$  col 1

$6 R \frac{GX}{BX \leftarrow}$  col 2

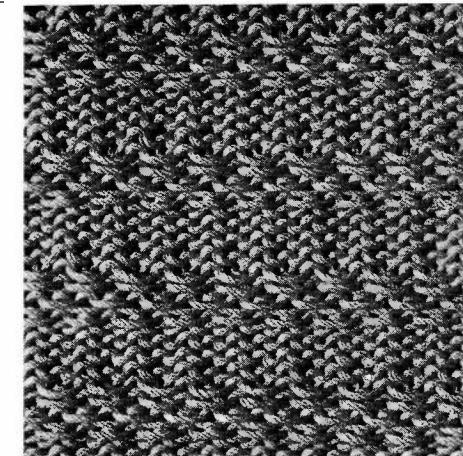


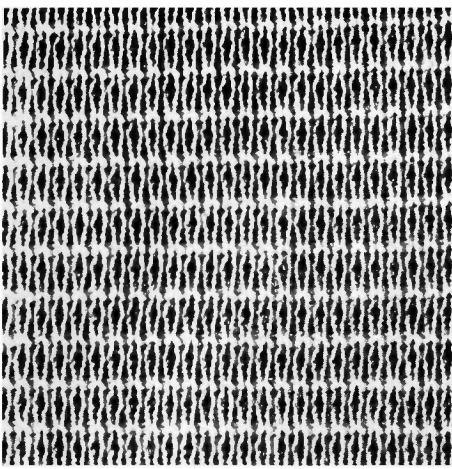
## DUOMATIC 80/S/EB



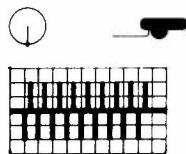
4 R  $\frac{GX}{N}$

6 R  $\frac{GX}{BX \leftarrow}$

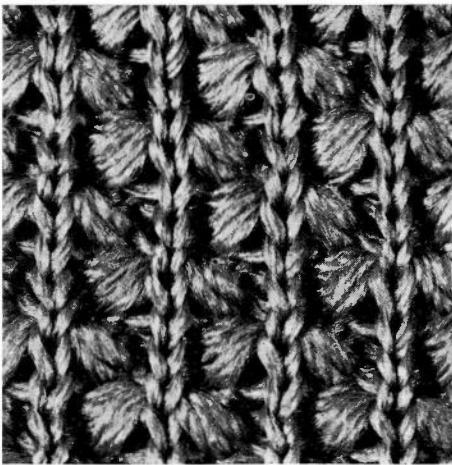




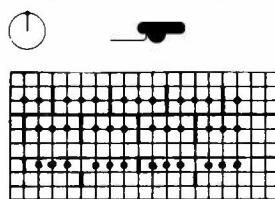
## DUOMATIC 80/S



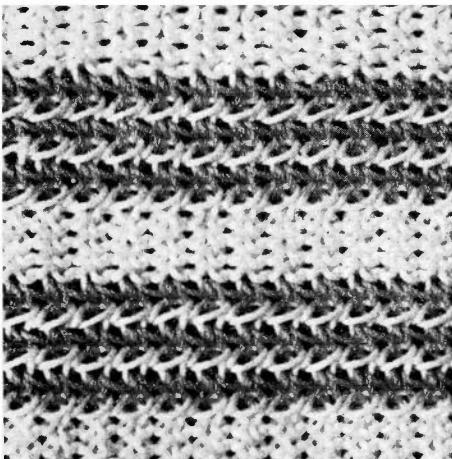
3 R  $\frac{GX}{N}$  col 1  
1 R  $\frac{N}{N}$  col 1  
3 R  $\frac{N}{GX}$  col 2  
1 R  $\frac{N}{N}$  col 2



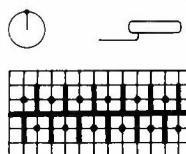
## DUOMATIC 80/S



2 R  $\frac{N}{AX \leftarrow}$   
2 R  $\frac{N}{AX}$

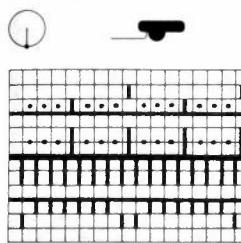


## DUOMATIC 80/S



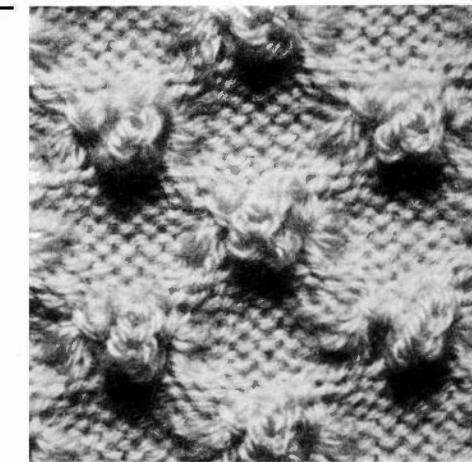
10 R  $\frac{N}{EX}$  col 1  
 $1\frac{1}{2}$   $\circlearrowright$   
2x [ 2 R  $\frac{N}{EX}$  col 2  
1  $\circlearrowright$   
2x [ 2 R  $\frac{N}{EX}$  col 1  
1  $\circlearrowright$   
2 R  $\frac{N}{EX}$  col 2  
 $1\frac{1}{2}$   $\circlearrowright$

## DUOMATIC 80 U70/80

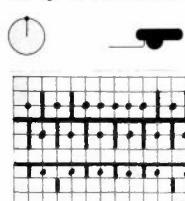


1 R  $\frac{BX \leftarrow}{AX}$   
6 R  $\frac{BX}{AX}$   
1 R  $\frac{BX}{N}$

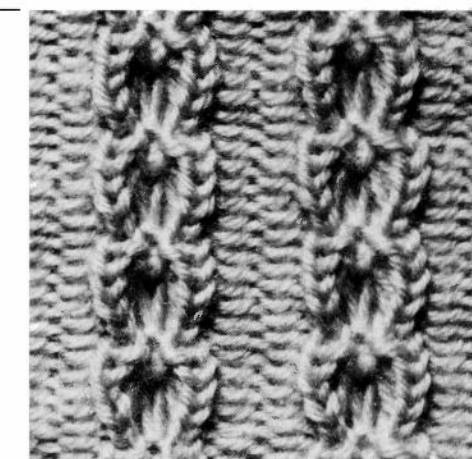
4  
↓  
1 R  $\frac{BX \leftarrow}{AX}$   
6 R  $\frac{BX}{AX}$   
1 R  $\frac{BX}{N}$

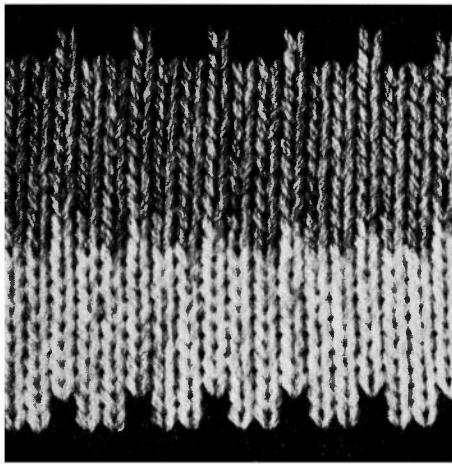


## DUOMATIC 80/S

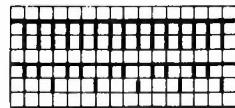


2 R  $\frac{N}{N}$   
4 R  $\frac{N}{AX}$

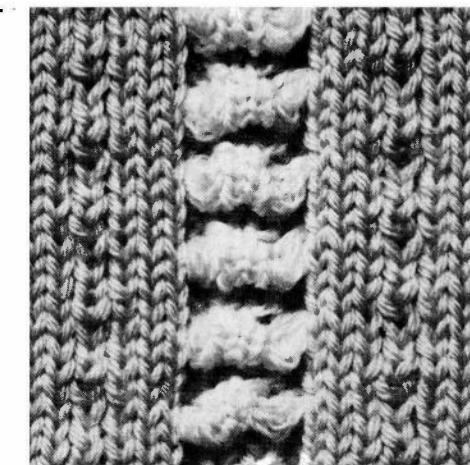




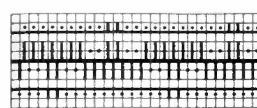
## DUOMATIC 80/S/EB



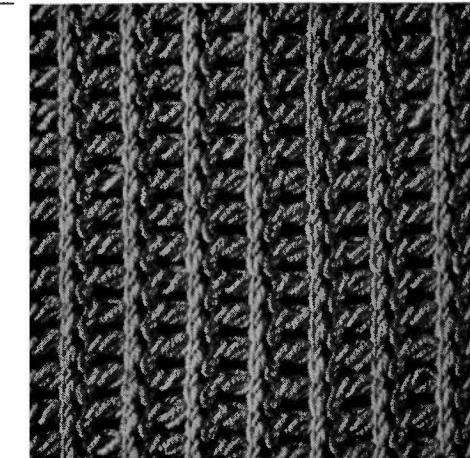
8 R  $\frac{GX}{N}$  col 1  
 2 R  $\frac{GX}{BX \leftarrow}$  col 1  
 2 R  $\frac{GX}{BX \leftarrow}$  col 2  
 8 R  $\frac{GX}{N}$  col 2  
 2 R  $\frac{GX}{BX \leftarrow}$  col 2  
 2 R  $\frac{GX}{BX \leftarrow}$  col 3  
 8 R  $\frac{GX}{N}$  col 3  
 2 R  $\frac{GX}{BX \leftarrow}$  col 3  
 2 R  $\frac{GX}{BX \leftarrow}$  col 1



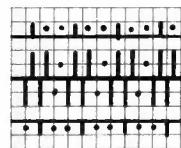
## DUOMATIC 80



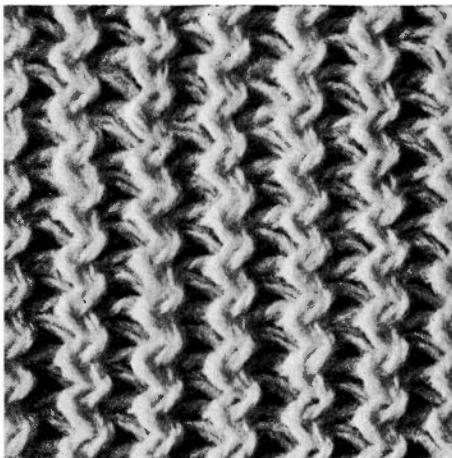
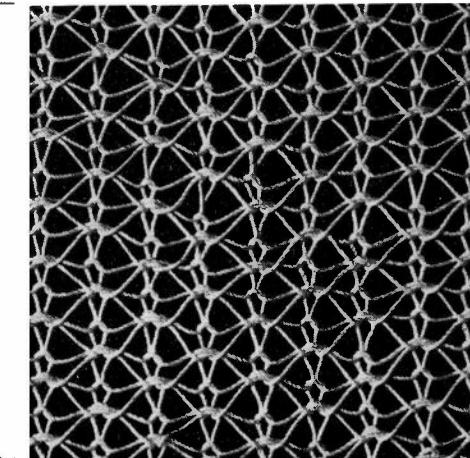
2 R  $\frac{N}{N}$  col 1  
 8 R  $\frac{BX}{BX}$  col 2



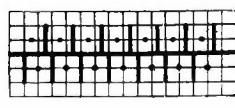
## DUOMATIC 80



4 R  $\frac{AX}{AX}$   
 1  $\circlearrowright$   
 2 R  $\frac{N}{N}$   
 1  $\circlearrowright$

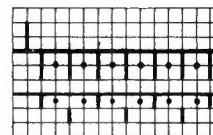


## DUOMATIC 80/S

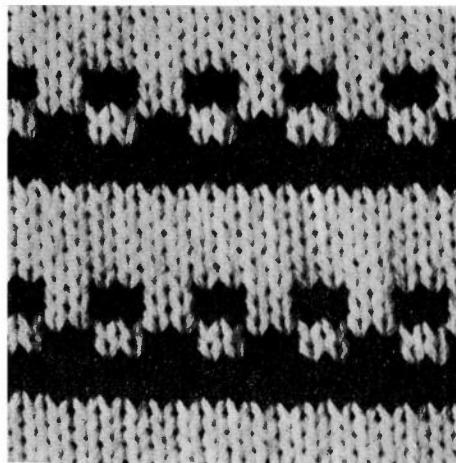


2 R  $\frac{EX}{EX}$   
 3  $\circlearrowright$   
 2 R  $\frac{EX}{EX}$   
 3  $\circlearrowright$

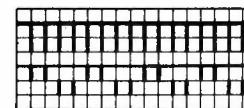
## DUOMATIC 80/S/EB



$\frac{N}{AX \leftarrow}$

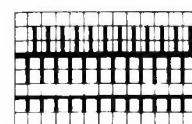


## DUOMATIC 80/S/EB



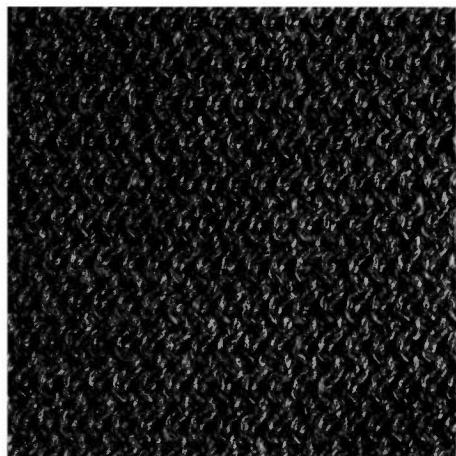
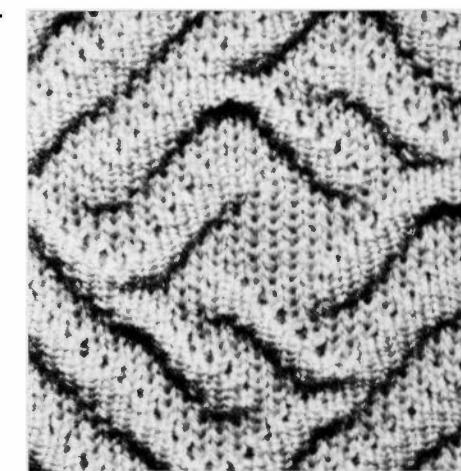
2 R  $\frac{GX}{N}$  col 1  
2 R  $\frac{GX}{BX \leftarrow}$  col 1  
4 R  $\frac{GX}{BX \leftarrow}$  col 2  
2 R  $\frac{GX}{BX \leftarrow}$  col 1  
6 R  $\frac{GX}{N}$  col 2

## DUOMATIC 80/S DECO

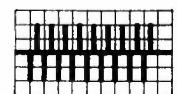


$\frac{N}{BX \leftarrow}$

DECO 76

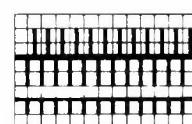


## DUOMATIC 80/S



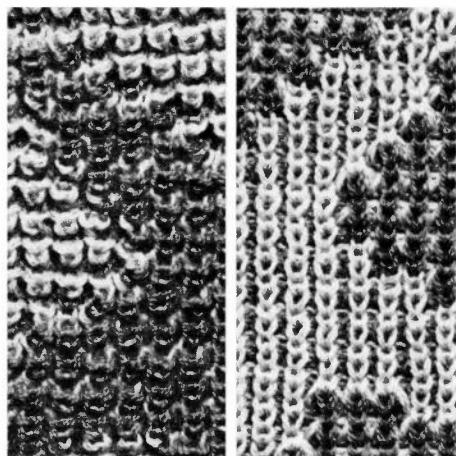
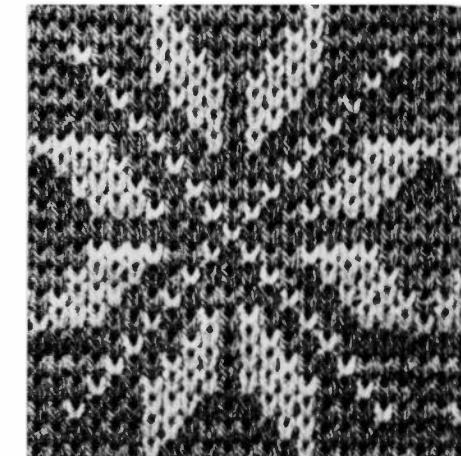
4 R  $\frac{EX}{EX}$   
1  $\circlearrowright$   
4 R  $\frac{EX}{EX}$   
1  $\circlearrowright$

## DUOMATIC 80/S DECO

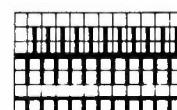


$\frac{N}{HX \leftarrow}$

DECO 44



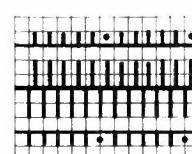
## DUOMATIC 80/S DECO



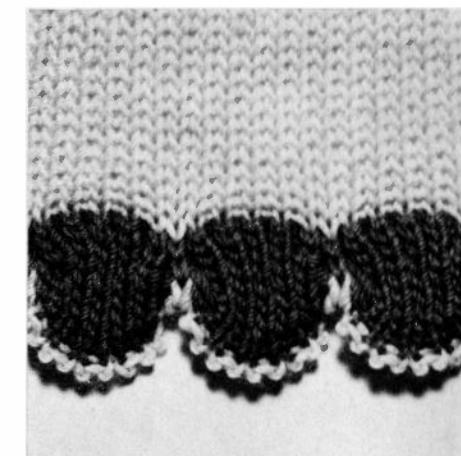
$\frac{N}{AX \leftarrow}$

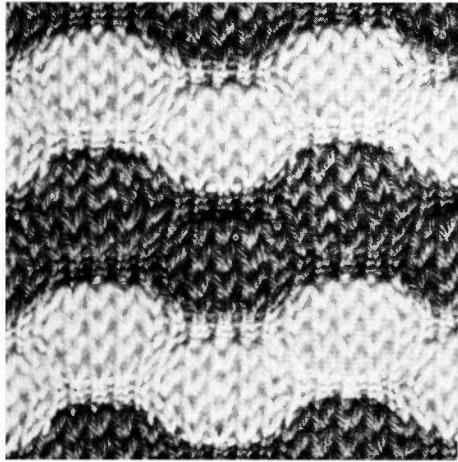
DECO 22

## DUOMATIC 80

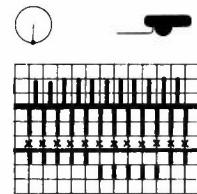


1 R  $\frac{N}{N}$  col 1  
1  $\circlearrowright$   
1 R  $\frac{N}{N}$  col 1  
6 R  $\frac{BX}{BX}$  col 2  
2 R  $\frac{N}{N}$  col 2





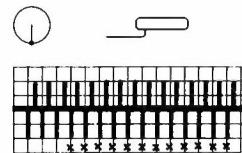
## DUOMATIC 80/S



1 R  $\frac{N}{BX \leftarrow}$  8 R col 1  
3 R  $\frac{N}{BX}$  8 R col 2



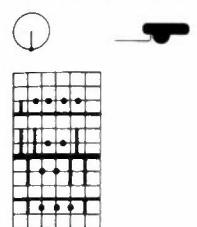
## DUOMATIC 80/S



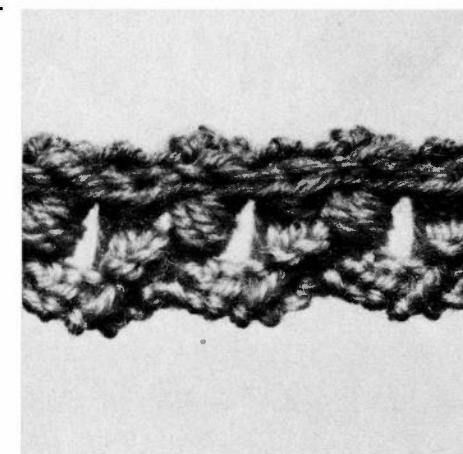
4 R  $\frac{N}{N}$   
4 R  $\frac{N}{GX}$

- ✗ Am Schluss diese Maschen auflösen.  
A la fin défaire ces mailles.  
When finished, unravel these stitches.  
Alla fine disfare queste maglie.  
Al final destejer estos puntos.  
No fim, desfazer estas malhas.  
Aan het eind deze steken uithalen.  
Lopuksi irroitetaan nämä silmukat.

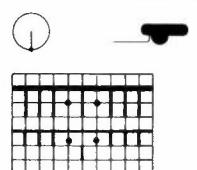
## DUOMATIC 80



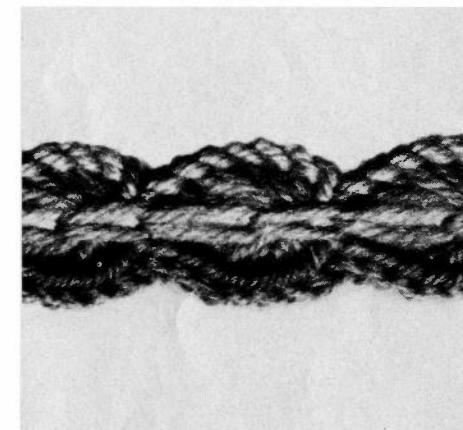
2 R  $\frac{N}{N}$   
4 R  $\frac{AX}{AX}$   
1 Ⓞ  
2 R  $\frac{N}{N}$   
4 R  $\frac{AX}{AX}$   
1 Ⓞ



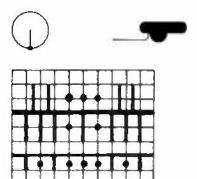
## DUOMATIC 80/S/EB



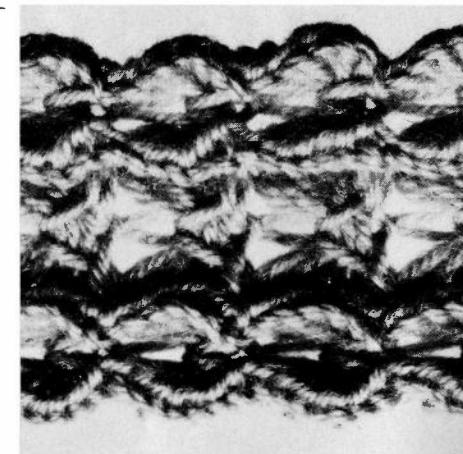
2 R  $\frac{GX}{N}$   
6 R  $\frac{GX}{AX}$



## DUOMATIC 80/S



2 R  $\frac{N}{N}$   
6 R  $\frac{N}{AX}$



# كتاب نماذج الغرز لـ ماكينة التريكو ديومناتيك ٨٠، ديومناتيك إس و ديومناتيك وجه واحد

ستلاحظ أننا وضعنا أمام كل غرزة ما إذا كان من الممكن شغلها على ماكينة التريكو ديومناتيك ٨٠(A) أو ديومناتيك وجه واحد (EB) وما إذا كانت هذه الغرزة تحتاج عند شغلها لأى جهاز إضافي مثل عربة النقل يو.٧٧(U70) أو عربة النقل يو.٨٠(U80) أو جهاز الكروت المثبتة ديوك (DECO).

وقد تطلب شرح النماذج وجود غرزة على كل أربع في وضع الشغل قبل بداية تنفيذ المفوج المطلوب وبعده آخر يجب نقل الغرز لتنطبق مع الريم التوصيى بعد شغل الكروت أو بعد عمل البداية الدائرية على نظام ١:١ المفوج أو على كل الأربع.

الرموز المستخدمة

ذراع الحركة للأعلى



ذراع الحركة للأعلى



ذراع الحركة أفقياً جهة اليسار (أتجاه العقرب الصغير الساعة ٩)



لقم سوداء



لقم برتقالية (حمراء)



أشتعل سطرين



استعمل ٤ سطور



١٠ لف ذراع الحركة دورة كاملة لليمين



٢٠ لف ذراع الحركة دوريتين كاملتين لليمين.



٣٠ لف ذراع الحركة دورة كاملة للشمال.



٣٢١٥١٢٣ قبل البدأ في تنفيذ المفوج حرك الوجه الخلفي لأقصى اليمين.



انقل الغرز من الوجه الخلفي للوجه الأمامي.



انقل الغرز من الوجه الأمامي للوجه الخلفي.



وضع مفتاح يو.٨٠(U80).



اللون الأول



اللون الثاني



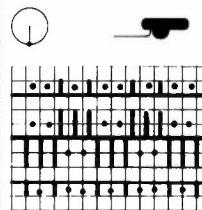
باستعمال المرية الأمامية فقط بعد فصلها عن الخلفية.



اسقط هذه الغرز من على الإبرة عندما تنتهي.

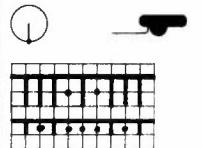


## DUOMATIC 80



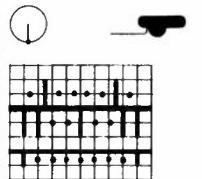
4 R  $\frac{AX}{N}$   
4 R  $\frac{N}{AX}$

## DUOMATIC 80/S/EB



2 R  $\frac{GX}{N}$   
4 R  $\frac{GX}{AX}$

## DUOMATIC 80/S



2 R  $\frac{N}{N}$   
4 R  $\frac{AX}{AX}$